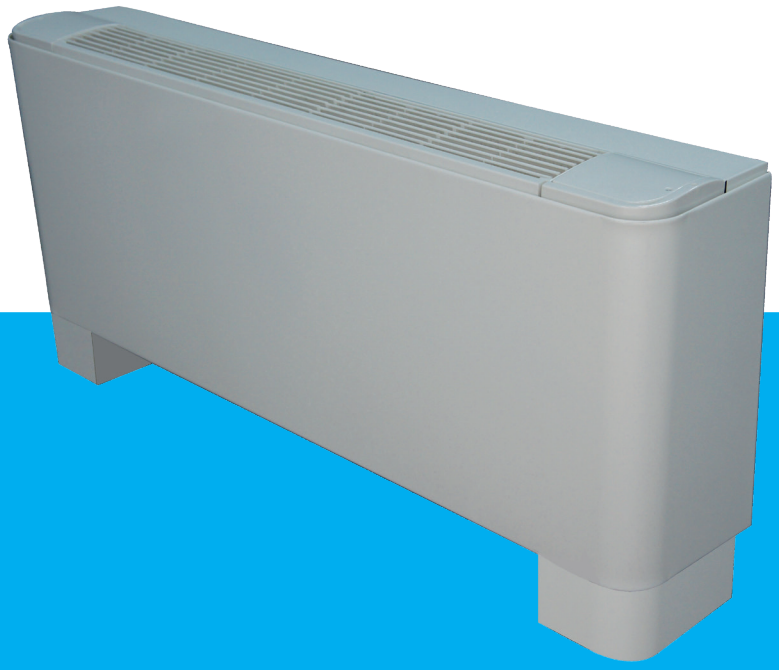
POLAR AIR

INSTALLATION, OPERATION AND SERVICE MANUAL

PFWB(C)-V/P-AC

UNIVERSAL FLOORSTANDING



INVESTING IN QUALITY, RELIABILITY & PERFORMANCE.

ISO 9001 QUALITY

Management Service

Every product is manufactured to meet the stringent requirements of the internationally recognized ISO 9001 standard for quality assurance in design, development and production.

World Leading Design and Technology

Equipped with the latest air-conditioning test rooms and manufacturing technology, we produce over 50,000 fan coil units each year, all conforming to the highest international standards of quality and safety.

CE SAFETY STANDARDS

Product Service

All products conform to the Certificate Europe directives (Machinery Safety, Electromagnetic Compatibility and Low Voltage), as required throughout the European Community, to guarantee correct standards of safety.

The Highest Standards of Manufacturing

In order to guarantee the very highest standards and performance, we manage every stage in the manufacturing of our products. Throughout the production process we maintain strict control, starting with our extensive resources in research and development through to the design and manufacture of almost every individual component, from molded plastics to the assembly of units and controllers.

EUROVENT CERTIFICATION

WEEE MARK

All products conform to the "**WEEE**" directive to guarantee correct standards of environmental solutions.

Quality Controlled from Start to Finish

Our highly trained staff and strict quality control methods enable us to produce products with an exceptional reputation for reliability and efficiency, maintained over many years. As well as CE certification and ISO 9001, several products ranges have UL / ETL safety approval in the USA and Canada, Eurovent performance and sound certification as well as ROHS compliance for Europe, giving you the confidence of knowing our company is the right choice when selecting fan coil units.

ALWAYS MAKE SURE THIS MANUAL REMAINS WITH THE UNIT. READ THIS MANUAL BEFORE PERFORMING ANY OPERATION ON THE UNIT.

Table of Contents

Model Code Nomenclature **3**
A.1. General Description *4*
A.2. Unit Appearance *5*
A.3. General Specifications *6*
A.3.1. 2-pipe Systems 6
A.3.2. 4-pipe Systems 10
A.4. Coil Data *12*
A.4.1. 2-Pipe Systems 12
A.4.2. 4-Pipe Systems 12
A.5. Sound power data *13*
A.6. Dimensional Drawings *15*
B. Installation **17**
B.1. Safety Precautions *17*
B.2. Installation and Location *18*
B.3. Piping Connections *19*
B.4. Coil Direction Interchange *20*
B.5. Electrical Connection *21*
B.6. Valve and External Drain Pan Installation *21*
C. Maintenance **23**
C.1. General Maintenance *23*
C.2. Regular Maintenance *23*
C.3. Filter Installation & Cleaning *23*
C.4. Cabinet Removal *24*
C.5. Fan Motor Assembly Maintenance *24*
D. Control Specifications: Intelligent Function Control (I Type) **25**
D.1. I/O Port Definitions *25*
D.2. Wiring Diagrams for I Type *26*
D.3. Configuration Settings *27*
D.3.1. Fan Coil Unit ON/OFF 27
D.4. Control Logics For 2-Pipe System *28*
D.4.1. With Valve Configuration 28
D.4.2. Control Logics For 4-Pipe System 31
D.4.3. Control logic for 2-pipe with 6-way modulating valve configuration 33
D.5. Sleep Mode *35*
D.6. Auto Fan Speed *35*
D.7. Buzzer *36*
D.8. Auto Restart *36*
D.9. On/Off Switch On LED Display Panel *36*
D.10. Electric Heater Safety Switch *36*
D.11. Low Temperature Protection of Indoor Coil in Winter *36*
D.12. Open Modbus protocol *38*
D.13. Modbus Network Setup for FCU Group *42*
D.14. LED Display and Error Description : I-Type (optional) *44*
E. Control Specifications : Terminal Strip Only (T Type) **45**
E.1. Wiring Diagrams For T Type *45*
F. User Interface **47**
F.1. Remote Handset *47*
F.2. Wired Wall Pad Controller Operation Guide *48*
F.2.1. LED display 48
F.2.2. Operation guide 49
F.2.3. Error Code List 52
F.2.4. Dimensions and installation 53
G. Sensor Resistance R-T Conversion Table **54**
H. Troubleshooting **56**

Model Code Nomenclature

1	2	3	4	5	6
PFWB	-3R	-06	-V	-I	-AC

Notation		Description
1	**PFWB**	Universal Uncased Unit
2	**3R**	3R: 2-pipe 3 rows 4R: 2-pipe 4 rows 3+1R: 4-pipe with 3rows cooling and 1 row heating
3	**06**	Unit Size (See General Specification Section A for cooling and heating capacities.)
4	**V**	V – 2-pipe P – 4-pipe
5	**I**	Control type: I –Intelligent Control T – Terminal Strip only
6	**AC**	AC Motor

1	2	3	4	5	6	7
PFWBC	-3R	-06	-V	-I	-AC	-VAR

Notation		Description
1	**PFWBC**	Universal Cabinet Unit
2	**3R**	3R: 2-pipe 3 rows 4R: 2-pipe 4 rows 3+1R: 4-pipe with 3rows cooling and 1 row heating
3	**06**	Unit Size (See General Specification Section A for cooling and heating capacities.)
4	**V**	V – 2-pipe P – 4-pipe
5	**I**	Control type: I –Intelligent Control T – Terminal Strip only
6	**AC**	AC Motor
7	**VAR**	VAR : Vertical air return HAR : Horizontal air return

Technical Data

A.1. General Description

Bearing Structure
The bearing structure is made of galvanized sheet-steel with holes for attaching the structure to the wall/ceiling. The “V” type drain pan is used in the unit which ensure the unit can be installed vertically and horizontally. Fire resistant insulation is fitted internally to provide both thermal and acoustic insulation.

Cabinet
The cabinet is made of thick steel-sheet which is resistant to rust, corrosion, chemical agents, solvents, aliphatic compounds and alcohols. The cabinet has thermal acoustic internal insulation and holes to hang the unit from.

Air Delivery Grille
The air delivery grille has fixed fins. Painted with RAL 9010, the metal cabinet has an ABS air discharge grille (only for PFWBC) and is supplied with small side doors for easy access to control panel.

Coil
Constructed with seamless copper tubes and headers. The tubes are mechanically expanded into corrugated aluminum fin material for a permanent primary to secondary surface bond. Coils are tested at 35 bar and recommended for maximum operating at 20 bar. Coils include manual air vent and water purge valve.

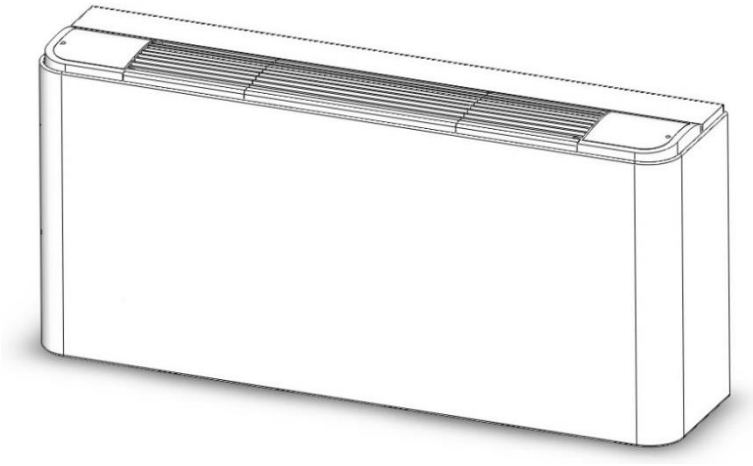
Fan Section
The fan section includes 1 or 2 centrifugal fans consisting of double air inlet blades made of forward curving metal fins that are directly attached to the AC motor. The fan section is statically and dynamically balanced. Wide diameter fans create high air flow and high static pressure while fewer revolutions generate a low noise level.

Air Filter
The air filter (G2 efficiency) is easy to remove and is made of a metal frame which holds the filtering materials. It can be cleaned by rinsing with water or by gently vacuuming it. G4 efficiency filter is as optional.

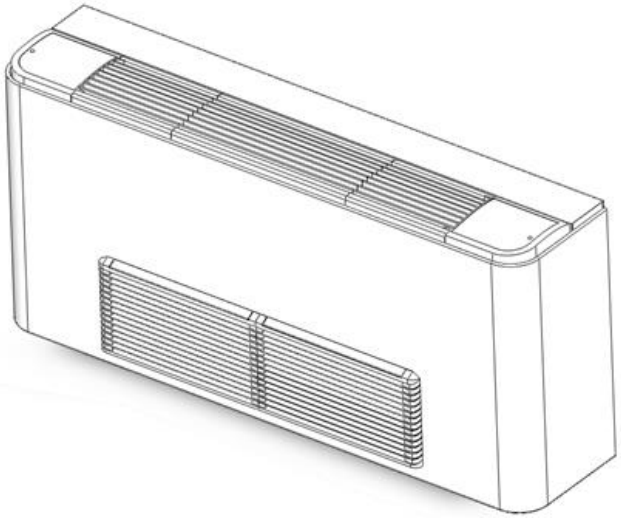
CONTROL SYSTEMS
1. Intelligent control (I type)
Intelligent control board is controlled via Infra-red handset and/or Intelligent wired wall pad, is field programmable and easy to be configured through the wired wall pad or open Modbus protocol with VWV and VAV control logics, provides variable speed indoor fan control, integrates with Intelligent modulating valves to allow Auto Dynamic Balancing and Intelligent Constant Delta T management systems. It controls 2-pipe, 2-pipe with electric heater, 2-pipe with 6-way valve and 4-pipe systems.

2. Terminal Strip only (T type)

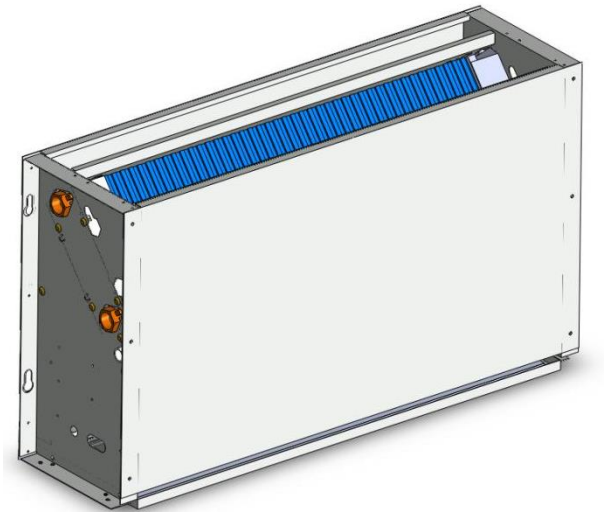
A.2. Unit Appearance



PFWBC-VAR



PFWBC-HAR



PFWB

A.3. General Specifications

A.3.1. 2-pipe Systems

Product range: PFWB(C) Universal Uncased/Cabinet Fan Coil Unit
PFWB (3R)-V~ Universal Uncased 2-pipe Unit with 3-row Coil and AC motor
PFWBC(3R)-V~ Universal Cabinet 2-pipe Unit with 3-row Coil and AC motor

		PFWB(C)-3R-[Size]-V~				06	09	12	15B	18
Unit Configuration		Configuration				2-pipe				
		Number Of Fan Blowers				Single	Twin			
		Power Supply			(V/Ph/Hz)	220-240 / 1 / 50-60				
Performance Data	Air	Air Flow	H	3	m^3/hr	350	504	677	840	970
			M	2		280	432	540	697	827
			L	1		210	342	450	607	677
	Cooling	Cooling Capacity[e]	H	3	kW	1.7	2.34	2.98	3.8	4.49
			M	2		1.44	2.08	2.57	3.27	3.96
			L	1		1.16	1.73	2.23	2.92	3.39
		Sensible Cooling Capacity[e]	H	3		1.23	1.73	2.22	2.75	3.22
			M	2		1.03	1.53	1.91	2.35	2.81
			L	1		0.82	1.27	1.65	2.1	2.39
		Latent Cooling Capacity	H	3		0.47	0.61	0.76	1.05	1.27
			M	2		0.41	0.55	0.66	0.92	1.15
			L	1		0.34	0.46	0.58	0.82	1
		FCEER[e]	Rating			39.35	39.90	42.35	43.16	43.86
			Class			E	E	E	E	E
	Heating	Heating Capacity[e]	H	3	kW	1.72	2.48	3.21	3.92	4.49
			M	2		1.46	2.19	2.75	3.43	3.97
			L	1		1.17	1.82	2.37	3.07	3.41
		Max. Electric Heater Capacity				1	1.5	2	2	2
		FCCOP[e]	Rating			39.44	41.79	45.09	47.91	43.87
			Class			E	E	E	E	E
	Sound	Sound Pressure Level (Outlet)			dB(A)	41/39/33	43/40/36	46/43/39	51/46/43	51/48/44
		Sound Power Level (Outlet)[e]				50/48/42	52/49/45	55/52/48	60/55/52	60/57/53
	Electrical	Power input in cooling mode[e]	H	3	W	39	56	70	80	93
			M	2		34	49	60	72	86
			L	1		31	45	53	70	80
		Power input in heating mode[e]	H	3	W	40	56	70	81	93
			M	2		34	49	60	72	86
			L	1		31	45	53	64	80
		Fan Motor Running Current @ H			A	0.17	0.22	0.30	0.35	0.40
		Fan Motor Starting Current @ H			A	0.51	0.65	0.91	1.06	1.21
	Hydraulic	Cooling Water Flow Rate		3	L/h	292	405	526	668	770
				2		247	360	449	583	679
				1		199	302	387	525	581
		Cooling Pressure Drop[e]		3	kPa	9.5	18	10.7	18	25.2
				2		7.3	14.7	8.4	13.9	20.3
				1		4.9	10.8	6.6	11.5	15.6
		Heating Water Flow Rate		3	L/h	294	405	536	672	770
				2		251	361	456	589	681
				1		201	301	395	526	585
		Heating Pressure Drop[e]		3	kPa	8	17.7	10.8	15.9	21.2
				2		6	14.3	8.4	12.7	17.2
				1		4.2	10.5	6.5	10.5	13.3
		Water Content			L	0.66	0.74	0.96	1.19	1.26
Construction and Packing Data		Water Connections	Type			Socket(Threaded Female)				
			In		mm [in]	19.1[3/4]				
			Out							
		Condensate Drainage Connection								
		Dimensions	L		mm	858	908	1058	1208	1258
			W			250				
			H			494				
		Net Weight			kg	22	24	26	30	32

"*e*": Above specifications are based on declared Eurovent test data for the year of publication of this document. To confirm the most updated specifications, please visit www.eurovent-certification.com.
Eurovent testing conditions:

a. Cooling mode (2-pipe/ 4-pipe):
- Return air temperature: 27C DB/ 19C WB.
- Inlet/ Outlet water temperature: 7C/ 12C.

b. Heating mode (2-pipe):
- Return air temperature: 20C.
- Inlet/ Outlet water temperature: 45C/ 40C.

Product range: PFWB(C) Universal Uncased/Cabinet Fan Coil Unit

PFWB(3R)-V~ Universal Uncased 2-pipe Unit with 3-row Coil and AC motor
PFWBC(3R)-V~ Universal Cabinet 2-pipe Unit with 3-row Coil and AC motor

		PFWB(C)-3R-[Size]-V~				24B	30R	36R	40R
Unit Configuration		Configuration				2-pipe			
		Number Of Fan Blowers				Four			
		Power Supply			(V/Ph/Hz)	220-240 / 1 / 50-60			
Performance Data	Air	Air Flow	H	3	m^3/hr	1350	1575	1935	2204
			M	2		1170	1440	1710	2034
			L	1		990	1224	1350	1700
	Cooling	Cooling Capacity[e]	H	3	kW	5.9	6.95	8.47	9.59
			M	2		5.3	6.47	7.67	9.09
			L	1		4.66	5.73	6.39	7.93
		Sensible Cooling Capacity[e]	H	3		4.34	5.07	6.15	6.95
			M	2		3.83	4.68	5.52	6.56
			L	1		3.37	4.12	4.57	5.66
		Latent Cooling Capacity	H	3		1.56	1.88	2.32	2.64
			M	2		1.47	1.79	2.15	2.53
			L	1		1.29	1.61	1.82	2.27
		FCEER[e]	Rating			39.47	37.64	35.13	37.45
			Class			E	E	E	E
	Heating	Heating Capacity[e]	H	3	kW	6.1	7.11	8.65	9.7
			M	2		5.49	6.67	7.88	9.22
			L	1		4.85	5.88	6.54	8
		Max. Electric Heater Capacity				3	3	3	3
		FCCOP[e]	Rating			40.91	38.5	35.73	37.6
			Class			E	E	E	E
	Sound	Sound Pressure Level (Outlet)			dB(A)	51/48/46	55/51/49	57/54/50	60/58/56
		Sound Power Level (Outlet)[e]				61/57/55	64/60/58	66/63/59	69/67/65
	Electrical	Power input in cooling mode[e]	H	3	W	150	176	214	235
			M	2		130	163	201	224
			L	1		120	157	192	222
		Power input in heating mode[e]	H	3	W	150	176	214	235
			M	2		130	163	201	224
			L	1		120	157	192	222
		Fan Motor Running Current @ H			A	0.65	0.77	0.93	1.02
		Fan Motor Starting Current @ H			A	1.96	2.30	2.79	3.07
	Hydraulic	Cooling Water Flow Rate		3	L/h	1011	1192	1451	1643
				2		908	1109	1315	1559
				1		799	982	1096	1360
		Cooling Pressure Drop[e]		3	kPa	7.5	11.5	17.3	23.2
				2		6.5	9.96	14.6	21.2
				1		5.2	8.1	10.7	16.8
		Heating Water Flow Rate		1	L/h	1046	1218	1473	1663
				2		942	1144	1350	1580
				3		831	1008	1121	1372
		Heating Pressure Drop[e]		3	kPa	6.8	9.8	14.9	19.8
				2		5.7	8.7	12.8	18.2
				1		4.9	7.1	9.3	14.3
		Water Content			L	1.74	1.97	2.19	2.42
Construction and Packing Data		Water Connections	Type			Socket(Threaded Female)			
			In		mm [in]	19.1[3/4]			
			Out						
		Condensate Drainage Connection							
		Dimensions	L		mm	1758	1758	1908	2058
			W			250			
			H			494			
		Net Weight			kg	47	47	49	54

"*e*": Above specifications are based on declared Eurovent test data for the year of publication of this document. To confirm the most updated specifications, please visit www.eurovent-certification.com.
Eurovent testing conditions:

a. Cooling mode (2-pipe/ 4-pipe):
- Return air temperature: 27C DB/ 19C WB.
- Inlet/ Outlet water temperature: 7C/ 12C.

b. Heating mode (2-pipe):
- Return air temperature: 20C.
- Inlet/ Outlet water temperature: 45C/ 40C.

Product range: PFWB(C) Universal Uncased/Cabinet Fan Coil Unit
PFWB(4R)-V~ Universal Uncased 2-pipe Unit with 4-row Coil and AC motor
PFWBC(4R)-V~ Universal Cabinet 2-pipe Unit with 4-row Coil and AC motor

Non-standard configuration

		PFWBC-4R-[Size]-V~				06	09	12	15B	18
Unit Configuration		Configuration				2-pipe				
		Number Of Fan Blowers				Single	Twin			
		Power Supply			(V/Ph/Hz)	220-240 / 1 / 50-60				
Performance Data	Air	Air Flow	H	3	m^3/hr	350	504	677	840	970
			M	2		280	432	540	697	827
			L	1		210	342	450	607	677
	Cooling	Cooling Capacity	H	3	kW	2.19	3.07	4.13	5.18	6.03
			M	2		1.87	2.73	3.52	4.52	5.32
			L	1		1.49	2.29	3.03	4.07	4.55
		Sensible Cooling Capacity	H	3		1.52	2.15	2.87	3.61	4.17
			M	2		1.29	1.89	2.41	3.11	3.64
			L	1		1.02	1.57	2.07	2.78	3.1
		Latent Cooling Capacity	H	3		0.67	0.92	1.26	1.57	1.86
			M	2		0.58	0.84	1.11	1.41	1.68
			L	1		0.47	0.72	0.96	1.29	1.45
	Heating	Heating Capacity	H	3	kW	2.3	3.24	4.34	5.39	6.28
			M	2		1.96	2.89	3.69	4.72	5.55
			L	1		1.58	2.41	3.19	4.25	4.78
		Max. Electric Heater Capacity				1	1.5	2	2	2
	Sound	Sound Pressure Level (Outlet)			dB(A)	41/39/33	43/40/36	46/43/39	51/46/43	51/48/44
		Sound Power Level (Outlet)				50/48/42	52/49/45	55/52/48	60/55/52	60/57/53
	Electrical	Power input in cooling mode	H	3	W	40	50	70	80	93
			M	2		30	44	60	72	90
			L	1		26	40	53	70	86
		Power input in heating mode	H	3	W	40	50	70	80	93
			M	2		30	44	60	72	90
			L	1		26	40	53	70	86
		Fan Motor Running Current @ H			A	0.17	0.22	0.3	0.35	0.40
		Fan Motor Starting Current @ H			A	0.51	0.65	0.91	1.06	1.21
	Hydraulic	Cooling Water Flow Rate		3	L/h	375	527	708	888	1034
				2		321	469	603	775	912
				1		255	393	520	697	780
		Cooling Pressure Drop		3	kPa	21.18	40.58	80.54	137.98	187.48
				2		15.99	32.9	60.44	107.97	149.32
				1		10.59	23.95	46.23	89.24	112.78
		Heating Water Flow Rate		3	L/h	394	556	744	925	1076
				2		336	495	633	809	952
				1		271	413	547	729	819
		Heating Pressure Drop		3	kPa	17.76	34.32	67.72	114.67	157.06
				2		13.35	27.9	50.59	90.19	125.92
				1		9.02	20.15	39	74.83	96.05
		Water Content			L	0.88	0.99	1.28	1.59	1.68
Construction and Packing Data		Water Connections	Type			Socket (Threaded Female)				
			In		mm [in]	19.1[3/4]				
			Out							
		Condensate Drainage Connection								
		Dimensions	L		mm	858	908	1058	1208	1258
			W			250				
			H			494				
		Net Weight			kg	22	24	26	30	32

a. Cooling mode (2-pipe):

- Return air temperature: 27C DB/ 19C WB.
- Inlet/ Outlet water temperature: 7C/ 12C.

b. Heating mode (2-pipe)

- Return air temperature: 20C.
- Inlet/Outlet water temperature: 45C/40C

Product range: PFWB(C) Universal Uncased/Cabinet Fan Coil Unit

PFWB(4R)-V~ Universal Uncased 2-pipe Unit with 4-row Coil and AC motor
PFWBC(4R)-V~ Universal Cabinet 2-pipe Unit with 4-row Coil and AC motor

Non-standard configuration

		PFWB(C)-4R-[Size]-V~				24	30	36	40
Unit Configuration		Configuration				2-pipe			
		Number Of Fan Blowers				Four			
		Power Supply			(V/Ph/Hz)	220-240 / 1 / 50-60			
Performance Data	Air	Air Flow	H	3	m^3/hr	1350	1624	1988	2266
			M	2		1170	1440	1710	2034
			L	1		990	1224	1350	1700
	Cooling	Cooling Capacity	H	3	kW	8.27	9.82	11.69	13.31
			M	2		7.43	9.08	10.53	12.35
			L	1		6.53	7.97	8.69	10.78
		Sensible Cooling Capacity	H	3		5.75	6.81	8.19	9.26
			M	2		5.11	6.24	7.3	8.55
			L	1		4.47	5.44	5.98	7.37
		Latent Cooling Capacity	H	3		2.52	3.01	3.5	4.05
			M	2		2.32	2.84	3.23	3.8
			L	1		2.06	2.53	2.71	3.41
	Heating	Heating Capacity	H	3	kW	8.55	10.23	12.27	13.87
			M	2		7.74	9.36	11.04	12.84
			L	1		6.82	8.32	9.19	11.24
		Max. Electric Heater Capacity				3	3	3	3
	Sound	Sound Pressure Level (Outlet)			dB(A)	51/48/46	55/51/49	57/54/50	60/58/56
		Sound Power Level (Outlet)				61/57/55	64/60/58	66/63/59	69/67/65
	Electrical	Power input in cooling mode	H	3	W	135	202	210	270
			M	2		123	187	193	270
			L	1		118	172	211	266
		Power input in heating mode	H	3	W	135	202	210	270
			M	2		123	187	193	270
			L	1		118	172	211	266
		Fan Motor Running Current @ H			A	0.65	0.77	0.93	1.02
		Fan Motor Starting Current @ H			A	1.96	2.3	2.79	3.07
	Hydraulic	Cooling Water Flow Rate		3	L/h	1418	1683	2004	2282
				2		1273	1556	1805	2118
				1		1119	1366	1490	1847
		Cooling Pressure Drop		3	kPa	134.86	200.93	135.97	181.58
				2		111.13	174.38	112.57	158.77
				1		88.16	137.86	79.74	124.18
		Heating Water Flow Rate		3	L/h	1465	1754	2103	2378
				2		1326	1605	1893	2201
				1		1169	1426	1575	1926
		Heating Pressure Drop		3	kPa	111.32	169.19	114.86	153.55
				2		93.04	144.17	95.03	133.63
				1		74.11	116.59	68.28	105.13
		Water Content			L	2.32	2.63	2.92	3.23
Construction and Packing Data		Water Connections	Type		mm [in]	Socket (Threaded Female)			
			In			19.1[3/4]			
			Out						
		Condensate Drainage Connection							
		Dimensions		L	mm	1758	1758	1908	2058
				W		250			
				H		494			
		Net Weight			kg	47	47	49	54

a. Cooling mode (2-pipe):

- Return air temperature: 27C DB/ 19C WB.
- Inlet/ Outlet water temperature: 7C/ 12C.

b. Heating mode (2-pipe):

- Return air temperature: 20C
- Inlet/ Outlet water temperature: 45/40C.

A.3.2. 4-pipe Systems

Product range: PFWB(C) Universal Uncased/Cabinet Fan Coil Unit

PFWB(3R+1)-P~ Universal Uncased Unit - Auxiliary heating coil (1 row)
PFWBC(3R+1)-P~ Universal Cabinet Unit - Auxiliary heating coil (1 row)

Non-standard configuration

		PFWB(C)(3R+1)-[Size]-P~				6	9	12	15B	18	24B	30R	36R	40R
Unit Configuration		Configuration				2-pipe								
		Number Of Fan Blowers				Single	Twin				Four			
		Power Supply			(V/PhHz)	220-240 / 1 / 50-60								
Performance Data	Air	Air Flow	H	3	m^3/hr	350	504	677	840	970	1350	1624	1988	2266
			M	2		280	432	540	697	827	1170	1440	1710	2034
			L	1		210	342	450	607	677	990	1224	1350	1700
	Cooling	Cooling Capacity[e]	H	3	kW	1.83	2.56	3.32	4.22	4.9	6.74	8.04	9.33	10.67
			M	2		1.57	2.28	2.83	3.68	4.31	6.05	7.43	8.4	9.91
			L	1		1.25	1.91	2.44	3.31	3.69	5.32	6.52	6.94	8.64
		Sensible Cooling Capacity[e]	H	3		1.31	1.84	2.4	3.03	3.48	4.84	5.75	6.79	7.7
			M	2		1.11	1.62	2.02	2.61	3.04	4.3	5.26	6.05	7.11
			L	1		0.87	1.35	1.73	2.34	2.59	3.76	4.59	4.96	6.13
		Latent Cooling Capacity	H	3		0.52	0.72	0.92	1.19	1.42	1.9	2.29	2.54	2.97
			M	2		0.46	0.66	0.81	1.07	1.27	1.75	2.17	2.35	2.8
			L	1		0.38	0.56	0.71	0.97	1.1	1.56	1.93	1.98	2.51
	Heating	Heating Capacity[e]	H	3	kW	1.69	2.29	3.06	3.81	4.27	5.9	6.99	8.4	9.55
			M	2		1.43	2.02	2.6	3.32	3.83	5.35	6.41	7.52	8.77
			L	1		1.14	1.71	2.25	2.96	3.3	4.67	5.67	6.31	7.72
	Sound	Sound Pressure Level (Outlet)			dB(A)	41/39/33	43/40/36	46/43/39	51/46/43	51/48/44	51/48/46	55/51/49	57/54/50	60/58/56
		Sound Power Level (Outlet)[e]				50/48/42	52/49/45	55/52/48	60/55/52	60/57/53	61/57/55	64/60/58	66/63/59	69/67/65
	Electrical	Power input in cooling mode[e]	H	3	W	40	50	70	80	93	135	202	210	270
			M	2		30	44	60	72	90	123	187	193	270
			L	1		26	40	53	70	86	118	172	211	266
		Power input in heating mode[e]	H	3	W	40	50	70	80	93	135	202	210	270
			M	2		30	44	60	72	90	123	187	193	270
			L	1		26	40	53	70	86	118	172	211	266
		Fan Motor Running Current @ H			A	0.17	0.22	0.3	0.35	0.4	0.65	0.77	0.93	1.02
		Fan Motor Starting Current @ H			A	0.51	0.65	0.91	1.06	1.21	1.96	2.3	2.79	3.07
	Hydraulic	Cooling Water Flow Rate		3	L/h	314	439	569	724	839	1156	1378	1599	1830
				2		269	390	485	632	740	1038	1274	1440	1698
				1		214	327	418	568	633	913	1118	1189	1482
		Cooling Pressure Drop[e]		3	kPa	11.76	22.21	13.49	23.78	31.73	32.27	47.79	22.58	30.73
				2		8.88	18.01	10.13	18.61	25.27	26.59	41.48	18.7	26.87
				1		5.88	13.1	7.75	15.38	19.09	21.1	32.79	13.24	21.01
		Heating Water Flow Rate		3	L/h	145	196	262	326	366	506	599	720	819
				2		122	173	223	285	329	458	549	645	752
				1		98	147	193	254	282	401	486	541	662

	Heating Pressure Drop[e]	3	kPa	5.99	10.98	21.8	37.46	48.25	15.79	23.59	35.94	48.96
		2		4.43	8.75	16.28	29.3	39.69	13.22	20.16	29.49	42
		1		2.97	6.5	12.55	23.88	30.22	10.38	16.19	21.48	33.4
	Water Content		L	0.88	0.99	1.28	1.59	1.68	2.32	2.63	2.92	3.23
Construction and Packing Data	Water Connections	Type		Socket(Threaded Female)								
		Cooling	In	mm [in]	19.1[3/4]							
			Out									
		Heating	In		12.7[1/2]							
			Out									
	Condensate Drainage Connection				19.1[3/4]							
	Dimensions	L	mm	858	908	1058	1208	1258	1758	1758	1908	2058
		W		250								
		H		494								
	Net Weight		kg	23	26	28	32	34	45	49	52	57

"*e*": Above specifications are based on declared Eurovent test data for the year of publication of this document. To confirm the most updated specifications, please visit www.eurovent-certification.com.

Cooling mode (2-pipe/ 4-pipe):
- Return air temperature: 27C DB/ 19C WB.
- Inlet/ Outlet water temperature: 7C/ 12C.

Heating mode (4-pipe):
- Return air temperature: 20C.
- Inlet/ Outlet water temperature: 65C/ 55C.

A.4. Coil Data

A.4.1. 2-Pipe Systems

COIL DATA (2 PIPE SYSTEM 3 ROW)

Model	Fin height (mm)	Fin Length (mm)	Fins per Inch	No. of Rows	Fin width (mm)	No. of Circuits	Tube Ø (mm)
PFWB(C)-06	200	441	12.7	3	66	2	9.52
PFWB(C)-09		491				2	
PFWB(C)-12		641				3	
PFWB(C)-15		791				3	
PFWB(C)-18		841				3	
PFWB(C)-24		1161				6	
PFWB(C)-30		1311				6	
PFWB(C)-36		1462				6	
PFWB(C)-40		1611				6	

COIL DATA (2 PIPE SYSTEM 4 ROW)

Model	Fin height (mm)	Fin Length (mm)	Fins per Inch	No. of Rows	Fin width (mm)	No. of Circuits	Tube Ø (mm)
PFWB(C)-06	200	441	12.7	4	88	3	9.52
PFWB(C)-09		491				3	
PFWB(C)-12		641				4	
PFWB(C)-15		791				4	
PFWB(C)-18		841				4	
PFWB(C)-24		1161				6	
PFWB(C)-30		1311				6	
PFWB(C)-36		1462				6	
PFWB(C)-40		1611				6	

A.4.2. 4-Pipe Systems

HEATING COIL DATA (4 PIPE SYSTEM WITH 1 ROW REMOVABLE HEATING COIL)

Model	Fin height (mm)	Fin Length (mm)	Fins per Inch	No. of Rows	Fin width (mm)	No. of Circuits	Tube Ø (mm)
PFWB(C)-06	200	441	12.7	1	22	1	9.52
PFWB(C)-09		491					
PFWB(C)-12		641					
PFWB(C)-15		791					
PFWB(C)-18		841					
PFWB(C)-24		1161				2	
PFWB(C)-30		1311					
PFWB(C)-36		1462					
PFWB(C)-40		1611					

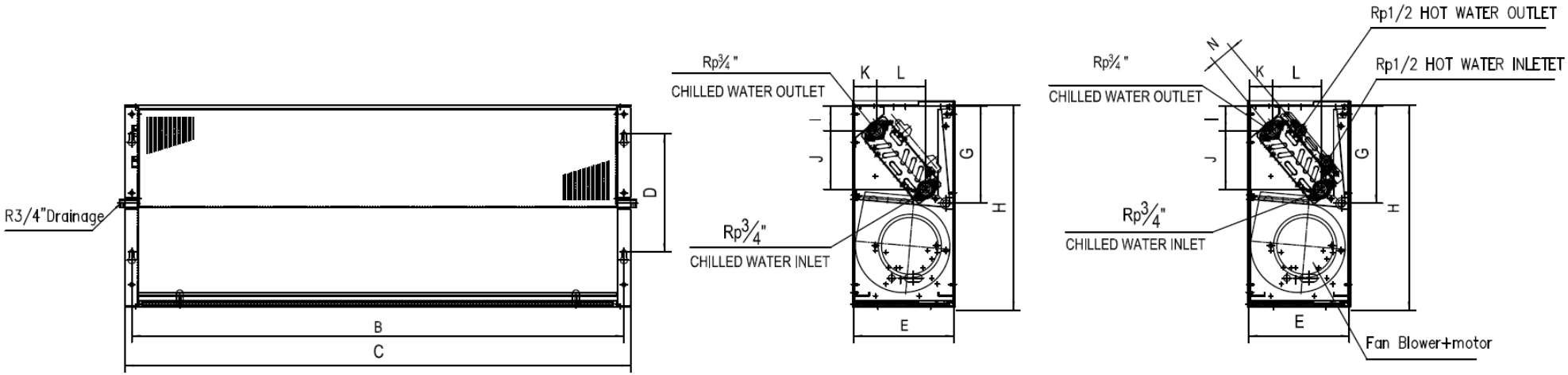
A.5. Sound power data

Model		PFWBC-06			PFWBC-09			PFWBC-12			PFWBC-15			PFWBC-18		
Speed		H	M	L	H	M	L	H	M	L	H	M	L	H	M	L
Sound Power dB(A)		**50.7**	**43.6**	**38.3**	**52.1**	**46.9**	**42.0**	**55.7**	**49.7**	**44.9**	**58.0**	**53.3**	**48.9**	**60.0**	**54.8**	**50.7**
Sound Power in 1/3 Octave-bands under ESP:0Pa	20.0 Hz	17.5	18.8	16.8	19.1	15.4	19.9	17.9	19.6	19.9	18.5	13.6	16.9	16.0	20.1	23.4
	25.0 Hz	16.7	19.7	20.4	17.7	17.2	14.4	15.2	21.1	14.0	17.4	15.0	16.4	15.0	19.2	25.8
	31.5 Hz	17.8	16.1	15.2	20.6	22.0	17.0	16.5	20.0	15.3	17.1	15.3	13.0	19.1	19.5	11.3
	40.0 Hz	13.7	7.3	11.4	12.9	14.0	17.1	11.9	15.2	17.9	13.4	11.3	7.1	15.2	13.3	11.9
	50.0 Hz	15.1	12.7	17.1	16.4	13.8	16.2	14.4	14.8	17.0	17.4	14.4	16.6	17.8	19.8	17.1
	63.0 Hz	18.2	12.0	17.0	16.5	15.3	13.9	19.5	15.1	15.8	16.5	14.8	11.9	20.1	16.9	16.3
	80.0 Hz	12.0	8.1	7.7	17.3	11.3	11.8	17.8	14.5	10.6	20.7	17.3	13.8	22.5	18.1	13.3
	100.0 Hz	15.2	12.1	11.8	21.7	22.3	22.4	21.7	15.7	15.0	24.6	22.2	19.1	24.7	21.6	19.4
	125.0 Hz	21.1	16.7	13.3	24.8	20.3	16.4	27.5	22.1	18.0	31.7	25.2	22.3	29.9	25.8	23.8
	160.0 Hz	26.8	21.3	18.3	28.9	23.0	22.5	32.8	29.5	24.1	36.1	31.6	27.7	38.3	32.7	29.8
	200.0 Hz	37.1	31.0	25.9	38.3	31.6	28.3	38.8	32.5	30.4	42.6	38.6	36.0	44.9	38.4	35.6
	250.0 Hz	37.4	32.3	26.8	38.5	33.6	28.7	43.4	37.8	32.6	46.9	41.8	37.2	45.6	41.3	37.3
	315.0 Hz	39.4	32.7	27.9	42.6	36.4	34.2	44.4	39.3	34.7	47.0	43.7	38.7	48.3	45.0	40.4
	400.0 Hz	39.4	32.8	26.4	39.9	35.2	30.6	44.5	39.6	35.1	46.5	42.0	38.5	48.2	43.7	40.6
	500.0 Hz	44.0	38.5	32.2	42.7	37.7	31.7	47.1	41.3	35.5	49.6	44.7	41.0	51.3	46.1	44.4
	630.0 Hz	41.6	34.9	27.9	44.2	38.6	33.6	45.3	40.1	35.2	47.5	42.6	38.2	51.6	45.9	43.2
	800.0 Hz	41.7	32.4	27.0	43.1	39.3	32.3	46.2	39.6	34.4	48.3	42.9	39.5	49.3	43.9	40.6
	1000.0 Hz	41.0	32.5	25.5	44.1	37.6	32.3	47.5	42.6	35.7	50.6	44.8	39.7	51.6	45.7	41.8
	1250.0 Hz	37.8	29.7	23.2	41.5	33.7	28.8	43.5	37.0	31.2	46.4	41.2	36.5	47.8	42.4	37.9
	1600.0Hz	41.0	30.3	22.8	40.1	32.3	27.3	45.2	37.9	30.8	45.4	40.8	35.6	49.9	45.1	40.1
	2000.0Hz	37.4	26.4	21.6	38.1	30.5	25.5	44.5	36.5	28.9	44.4	38.9	33.1	48.3	42.0	37.3
	2500.0Hz	35.2	25.1	21.7	35.9	28.1	24.3	42.0	33.6	27.2	44.1	36.9	30.4	47.4	40.0	34.8
	3150.0Hz	31.2	23.6	21.9	32.6	25.2	22.5	39.4	29.5	24.0	40.9	33.4	27.1	44.2	36.1	30.9
	4000.0Hz	29.3	23.0	21.6	30.5	24.1	22.0	36.0	26.8	22.8	38.3	30.9	25.1	41.3	34.4	28.2
	5000.0Hz	27.5	22.2	21.8	29.3	23.7	22.4	33.3	24.6	22.0	35.6	28.6	24.4	39.8	32.3	26.7
	6300.0Hz	24.2	21.4	21.4	25.2	23.3	21.5	30.1	23.5	21.5	31.4	24.9	22.1	35.7	28.0	23.9
	8000.0Hz	22.1	20.4	20.3	23.2	21.1	20.8	25.2	20.9	20.5	26.5	21.9	21.3	31.7	24.4	21.9
	10000.0Hz	19.1	18.8	18.6	19.0	18.9	18.8	20.9	18.6	18.5	21.2	19.1	19.0	24.7	19.8	18.8
	12500.0Hz	16.2	15.7	15.8	16.0	16.2	15.7	16.4	15.5	15.5	17.2	15.9	16.3	19.2	17.8	15.7
	16000.0Hz	17.7	13.6	13.3	13.3	28.8	13.1	12.3	26.9	12.3	16.9	13.1	13.9	14.1	26.4	13.5

Model		PFWBC-24			PFWBC-30			PFWBC-36			PFWBC-40		
Speed		H	M	L	H	M	L	H	M	L	H	M	L
Sound Power dB(A)		**61.3**	**57.3**	**53.7**	**63.2**	**58.9**	**55.5**	**65.8**	**62.7**	**57.1**	**68.7**	**66.6**	**62.9**
Sound Power in 1/3 Octave-bands under ESP:0Pa	20.0 Hz	6.8	13.5	14.7	10.4	4.4	11.2	17.8	13.2	12.3	7.3	11.1	11.0
	25.0 Hz	8.9	15.4	12.2	10.0	6.1	7.0	14.7	14.2	8.9	4.9	13.6	10.2
	31.5 Hz	13.6	22.4	15.6	7.3	11.0	6.8	21.7	17.9	12.5	9.5	13.0	9.4
	40.0 Hz	18.0	26.3	10.3	14.7	12.9	7.5	24.9	21.0	11.4	17.8	16.3	11.4
	50.0 Hz	17.8	27.4	7.7	16.6	14.2	9.3	23.4	18.9	17.3	19.4	17.2	15.0
	63.0 Hz	16.9	22.4	12.0	20.9	17.4	17.4	25.3	23.4	16.0	24.4	21.9	19.5
	80.0 Hz	21.2	19.0	16.7	23.8	21.8	17.2	28.4	25.2	20.4	28.9	26.8	23.7
	100.0 Hz	27.4	25.9	22.2	30.1	25.3	26.0	34.0	33.0	31.4	33.0	32.3	31.1
	125.0 Hz	30.9	28.4	25.7	35.9	30.8	28.4	39.1	36.2	29.4	40.5	38.0	33.1
	160.0 Hz	37.8	33.3	28.6	40.5	36.5	32.9	43.1	39.5	34.0	46.0	44.2	41.0
	200.0 Hz	44.0	38.6	37.4	45.7	44.2	39.4	45.6	43.6	40.7	51.5	50.9	46.8
	250.0 Hz	46.9	43.3	40.3	51.6	47.5	42.9	51.7	48.8	43.5	54.7	54.3	49.8
	315.0 Hz	49.1	44.7	42.3	52.5	47.4	45.4	53.8	51.4	46.5	57.0	55.5	51.3
	400.0 Hz	48.6	43.4	40.8	50.0	46.4	43.9	52.1	49.6	45.0	58.4	55.5	52.3
	500.0 Hz	51.2	48.4	45.0	53.7	49.7	48.1	52.5	50.5	46.3	60.2	57.5	54.7
	630.0 Hz	52.3	49.5	45.8	54.7	51.4	47.6	55.1	52.8	47.5	57.7	55.6	53.3
	800.0 Hz	51.2	47.4	43.4	51.9	47.6	44.8	53.0	50.1	44.9	57.9	55.7	52.3
	1000.0 Hz	53.3	49.0	44.9	55.8	49.6	46.5	57.3	53.6	48.1	61.1	58.2	54.3
	1250.0 Hz	51.5	46.5	42.8	53.1	48.3	43.7	53.6	51.6	44.8	58.3	56.7	51.4
	1600.0Hz	50.6	46.1	41.1	52.7	47.6	42.8	54.3	51.5	44.5	57.0	54.5	50.8
	2000.0Hz	49.0	44.1	40.1	50.7	44.8	40.4	53.5	49.6	42.8	56.1	53.5	49.6
	2500.0Hz	48.3	42.9	38.7	49.5	43.1	38.7	51.6	47.7	40.5	55.9	52.8	47.8
	3150.0Hz	45.2	40.1	34.9	46.3	40.2	35.1	49.2	45.5	37.7	53.5	50.4	45.0
	4000.0Hz	44.2	38.1	32.0	44.9	38.2	32.6	46.9	42.2	34.2	51.6	48.9	43.0
	5000.0Hz	40.9	34.5	28.7	42.9	35.9	29.9	43.8	39.5	30.5	48.9	45.9	39.8
	6300.0Hz	37.2	30.2	25.2	39.0	31.2	26.1	39.3	34.6	26.2	46.5	43.2	37.0
	8000.0Hz	32.1	25.5	21.8	36.0	27.8	23.7	34.8	29.6	22.4	41.5	38.2	31.2
	10000.0Hz	26.1	21.3	19.0	28.5	21.5	19.0	27.6	22.7	18.8	36.5	32.8	26.2
	12500.0Hz	19.8	15.9	15.1	22.8	16.7	15.0	20.9	17.4	16.1	27.9	25.3	18.9
	16000.0Hz	13.8	13.0	17.1	14.5	11.2	10.7	14.0	11.9	16.9	19.1	16.6	14.0

A.6. Dimensional Drawings

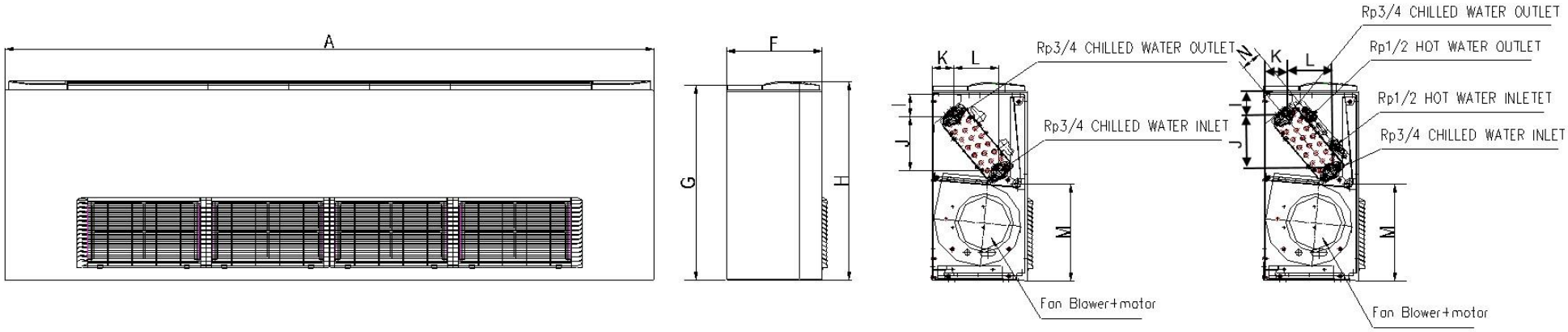
Dimensional Drawings: PFWB series

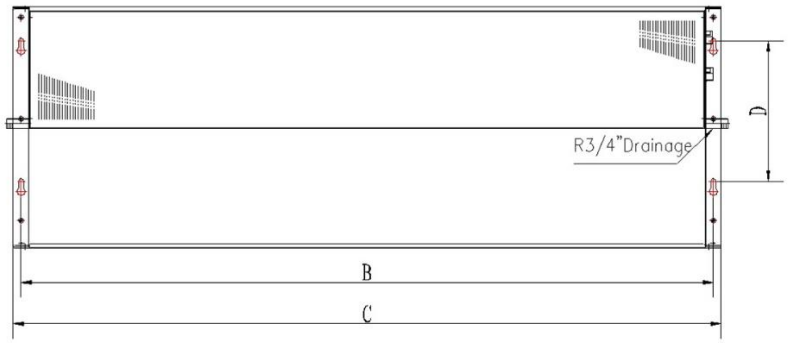


Model	B	C	D	E	G	H	I	J	K	L	N
PFWB-06	578	608	270	230	223	460	57	134	52	112.5	50
PFWB-09	628	658	270	230	223	460	57	134	52	112.5	50
PFWB-12	778	808	270	230	223	460	57	134	52	112.5	50
PFWB-15	928	958	270	230	223	460	57	134	52	112.5	50
PFWB-18	978	1008	270	230	223	460	57	134	52	112.5	50
PFWB-24	1478	1508	270	230	223	460	57	134	52	112.5	50
PFWB-30	1478	1508	270	230	223	460	57	134	52	112.5	50
PFWB-36	1628	1658	270	230	223	460	57	134	52	112.5	50
PFWB-40	1778	1808	270	230	223	460	57	134	52	112.5	50

(All dimensions shown in mm)

Dimensional Drawings: PFWBC series





Model	A	B	C	D	E	F	G	H	I	J	K	L	M	N
PFWBC-06	858	578	608	270	250	235	484	494	57	134	52	112.5	242	50
PFWBC-09	908	628	658	270	250	235	484	494	57	134	52	112.5	242	50
PFWBC-12	1058	778	808	270	250	235	484	494	57	134	52	112.5	242	50
PFWBC-15	1208	928	958	270	250	235	484	494	57	134	52	112.5	242	50
PFWBC-18	1258	978	1008	270	250	235	484	494	57	134	52	112.5	242	50
PFWBC-24	1758	1478	1508	270	250	235	484	494	57	134	52	112.5	242	50
PFWBC-30	1758	1478	1508	270	250	235	484	494	57	134	52	112.5	242	50
PFWBC-36	1908	1628	1658	270	250	235	484	494	57	134	52	112.5	242	50
PFWBC-40	2058	1778	1808	270	250	235	484	494	57	134	52	112.5	242	50

(All dimensions shown in mm)

B. Installation

B.1. Safety Precautions

- When installing, performing maintenance or servicing Polar Air fan coil units observe the precautions stated in this manual as well as those stated on the labels attached to the unit.
- Ensure all local and national safety codes, laws, regulations, as well as general electrical and mechanical safety guidelines are followed for installation, maintenance and service.
- The appliance is for indoor use only.
- Ensure the correct power supply is provided.
- If the power supply cord is damaged, it must be replaced by qualified personnel.
- Installing and servicing fan coil unit should be performed by qualified service personnel only.
- This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or persons lacking in experience and knowledge of the appliance, unless they have been given supervision or instruction concerning it.
- User of this appliance is responsible for his/her own safety.
- Warranty shall be voided if installation instructions and safety precaution stated in this manual are not observed.
- Never cut off the mains supply when unit is under operation. The unit should only be switched off by using the ON-OFF button on the control interface.
- During connections, select pipe pliers according to pipe diameter to avoid damaging units over forced.
- Untreated frozen water and cooling water may cause dirt accumulation and corrosion. Suggest using treated water. Suggested working water pressure is below 1.6 Mpa.
- When units are in cooling mode, suggested freezing water degree is ≥7℃; When units are in heating mode, suggested hot water degree is ≤ 60 ℃.
- Condensate water pipe, water connection pipe, water connectors and solenoid valve body must remain heat to avoid condensation.

CAUTIONS

Before any service or maintenance operations turn off the mains electrical supply.

DO NOT turn OFF the main power supply when the unit is operating. Turn off the unit BEFORE turning off the main power

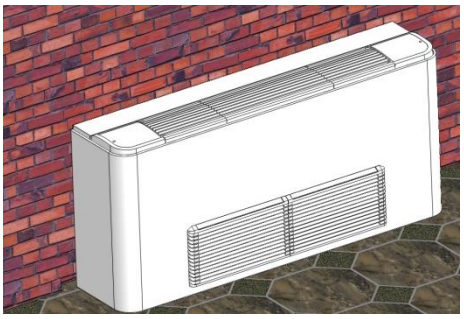
B.2. Installation and Location

The unit location should be established by the installation designer, services engineer or by a technically competent person before installation. It should take into account technical requirements as well as the relevant current laws and regulations. The fan coil should be installed by a qualified company, also in accordance with the relevant laws and regulations of the country of installation.

The fan coils are designed for exposed installation. All the models are designed to be floor free standing, wall mounted or suspended from the ceiling. Installation should allow the treated air to circulate freely throughout the room and leave sufficient space to access the unit, in order to carry out maintenance or servicing operations.

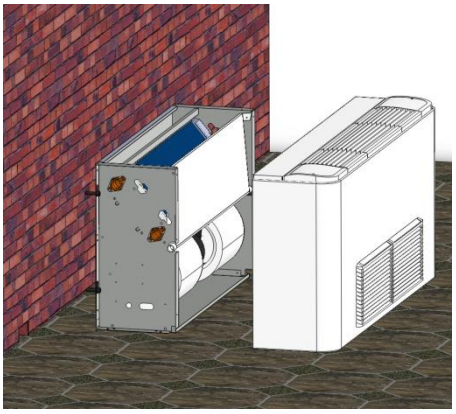
FOR FLOOR FREE STANDING

1. Open the top left and right covers to loosen the 8 screws.
2. Lift and remove the cover.
3. Install the unit on the wall
4. Complete the hydraulic connection and check for leakage.
5. Complete the electrical connection as shown in the wiring diagrams.
6. Remount the cover.



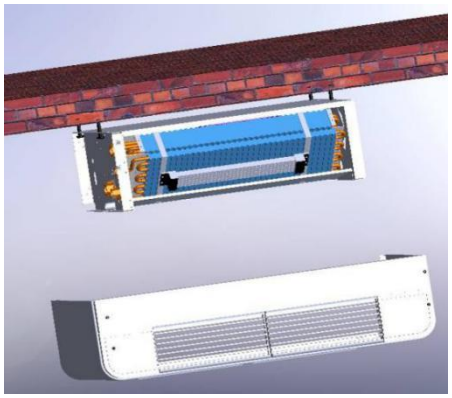
FOR WALL-MOUNTED WITH BOTTOM RETURN

1. Open the top left and right covers to loosen the 8 screws
2. Lift and remove the cover.
3. Keep a minimum clearance of 80mm from the floor.
4. Secure the mounting brackets to the wall, then suspend the unit by the mounting brackets, as shown in figure.
5. Complete the hydraulic connection and check for leakage.
6. Complete the electrical connection as shown in the wiring diagrams.
7. Remount the cover.



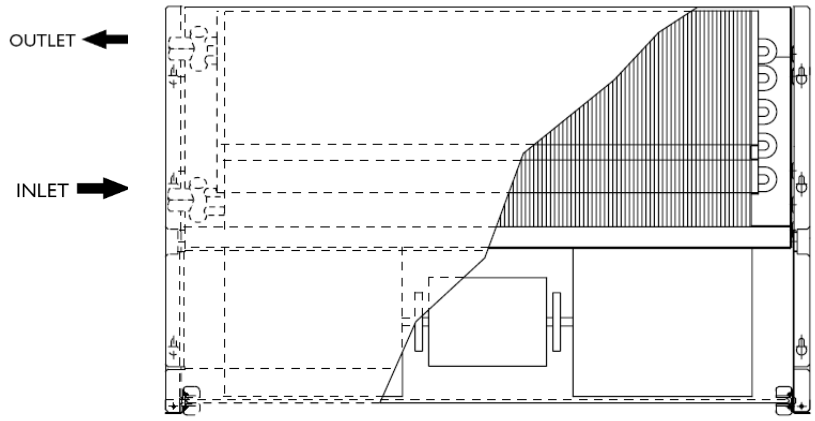
FOR CEILING-MOUNTED

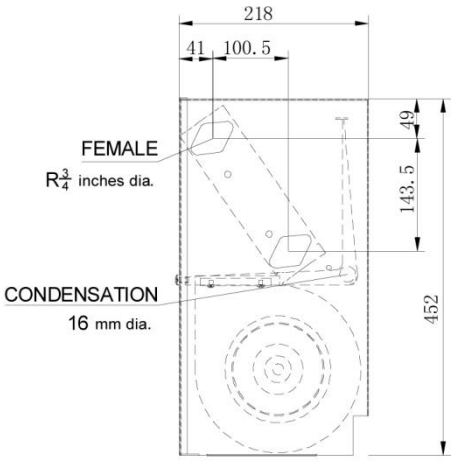
1. Open the top left and right covers to loosen the 8 screws.
2. Lift and remove the cover.
3. Secure the mounting brackets to the ceiling, then suspend the unit by the mounting brackets. To correctly position flanges and brackets, see the dimensional data.
4. Complete the hydraulic connection and check for leakage.
5. Complete the electrical connection as shown in the wiring diagrams Make electrical connection as shown in the wiring diagrams.
6. Remount the cover.



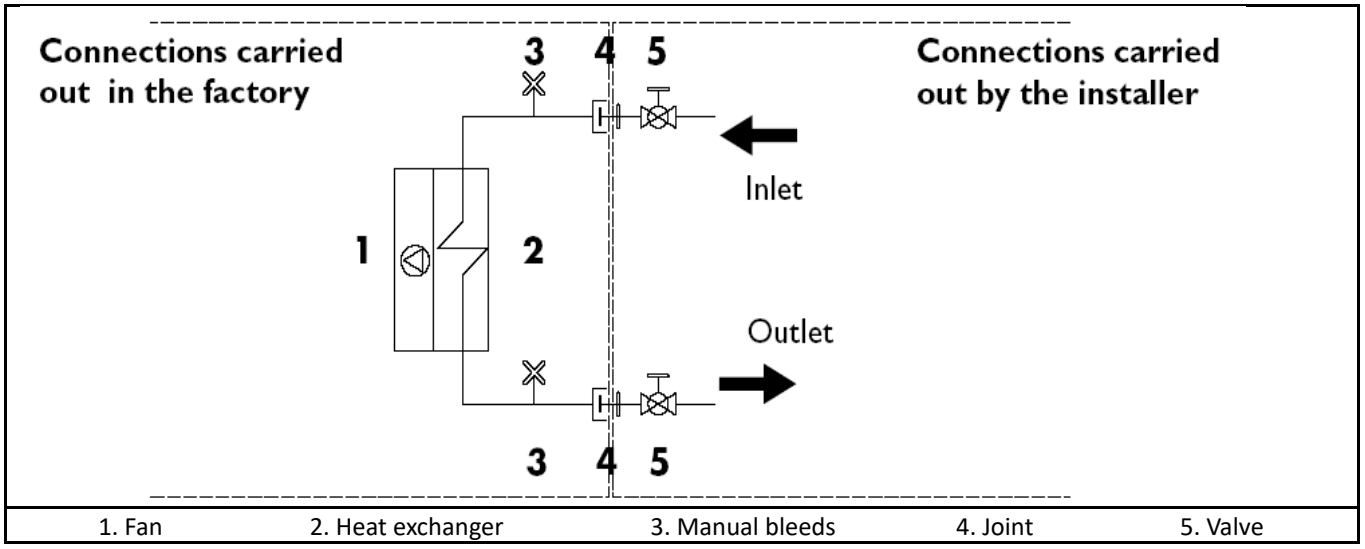
B.3. Piping Connections

The fan coils have been designed and made for installation in heating and air-conditioning systems.
The characteristics of the water fittings are given below:
Main pipes connection
The position of the water fittings may be reversed from left to right during installation.

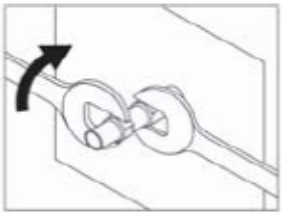




Installation diagram of water connections



1. Fan	2. Heat exchanger	3. Manual bleeds	4. Joint	5. Valve



Attach the connections by tightening the fan coil fitting using 2 wrenches.

CONDENSATE DRAINAGE

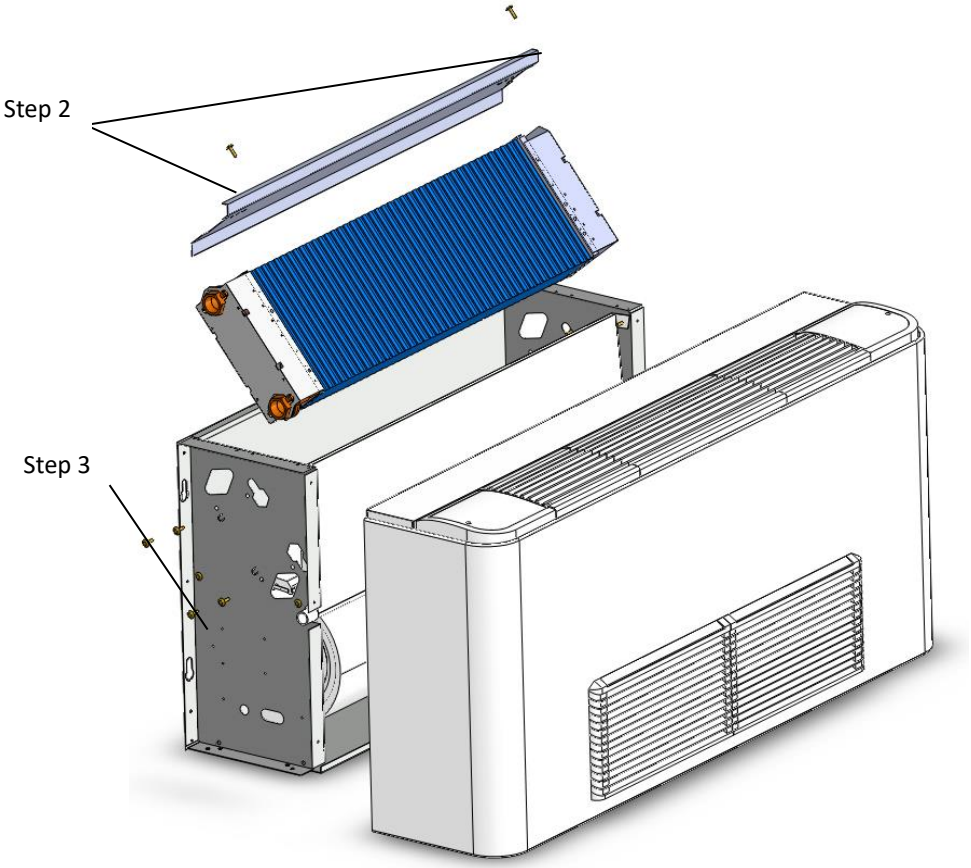
Fan coils are fitted with a condensate-collecting tray to which a drain pipe can be connected. Connect an insulated drainage pipe (inside ø 16 mm.) to the hole of the tray and direct it towards a suitable drain

Notes:

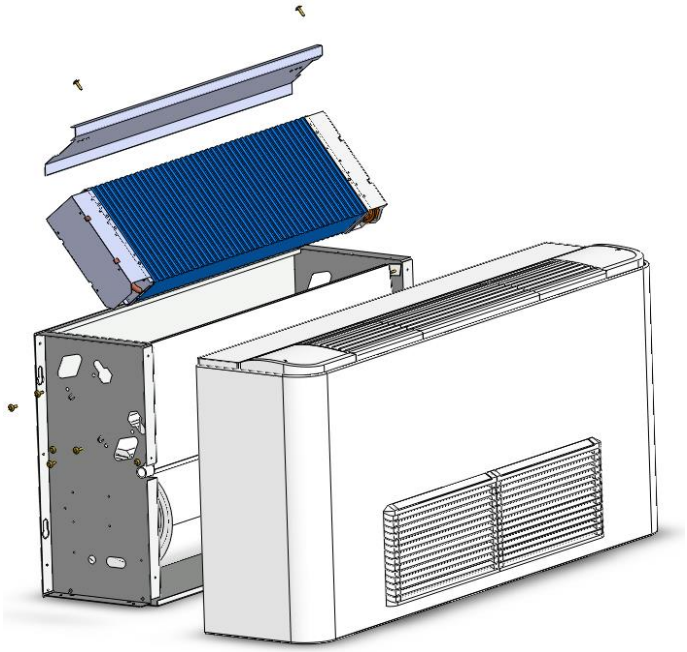
i. Check that the condensation flows out regularly into the tray.
ii. The drainage pipe should have a 2% slope towards the drain.
iii. Check all the joints for leaks.
iv. Apply heat-insulating material to the joints.

B.4. Coil Direction Interchange

(Note: Coil performance may be changed)
Step 1: Remove the front cabinet.
Step 2: Remove 2 screws on the coil's metal plate.
Step 3: Remove 8 screws from both sides of the coil, then take out coil.



Step 4: Change the coil direction and screw back into the casing. Install the front cabinet.



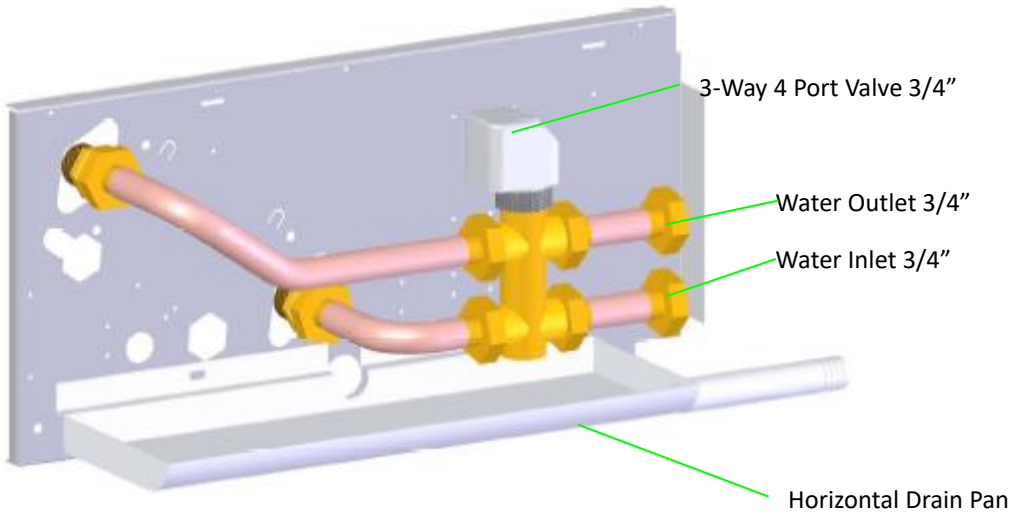
B.5. Electrical Connection

1. Wiring connection must be done according to the wiring diagram on the unit.
2. The unit must be GROUNDED well.
3. An appropriate strain relief device must be used to attach the power wires to the terminal box.
4. A 20mm hole is designed on the S terminal box for field installation of the strain relief device.
5. Field wiring must be complied with the national security regulations.
6. A main switch or other means for disconnection, having a contact separation in all poles, must be incorporated in the fixed wiring in accordance with the relevant local and national legislation.

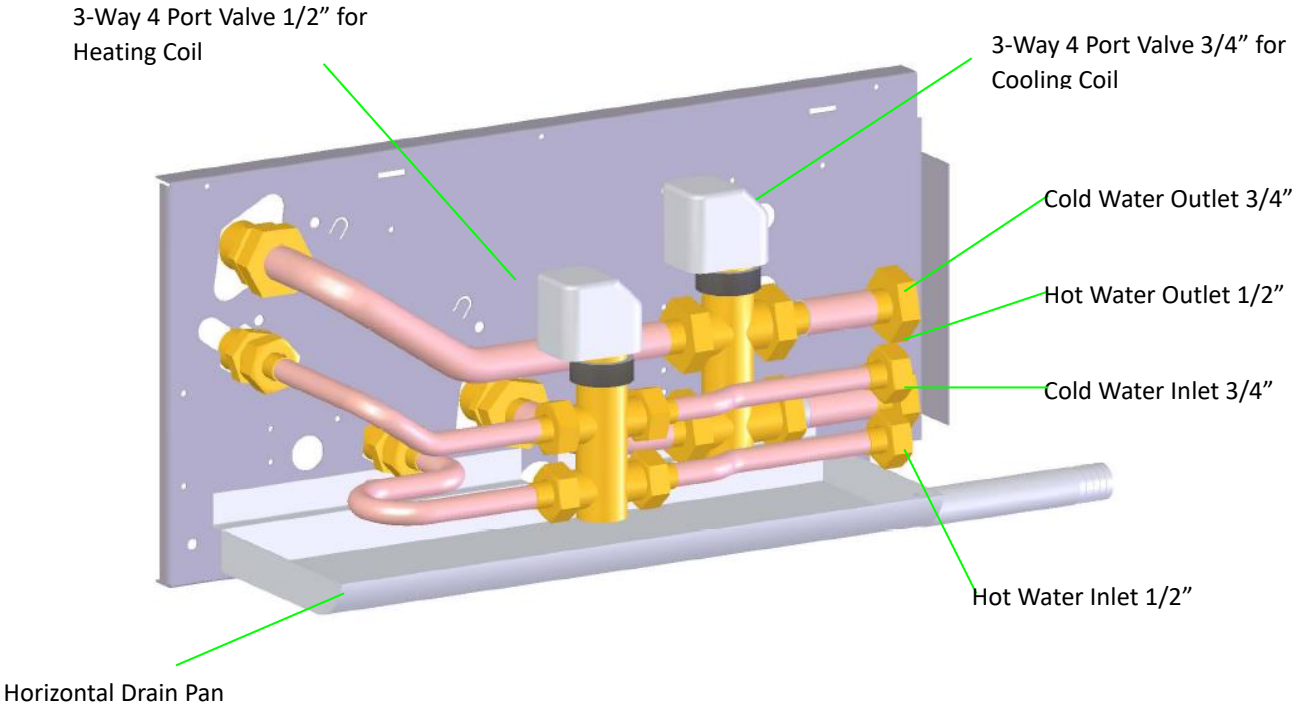
B.6. Valve and External Drain Pan Installation

Horizontal type

Piping for 2-Pipe System

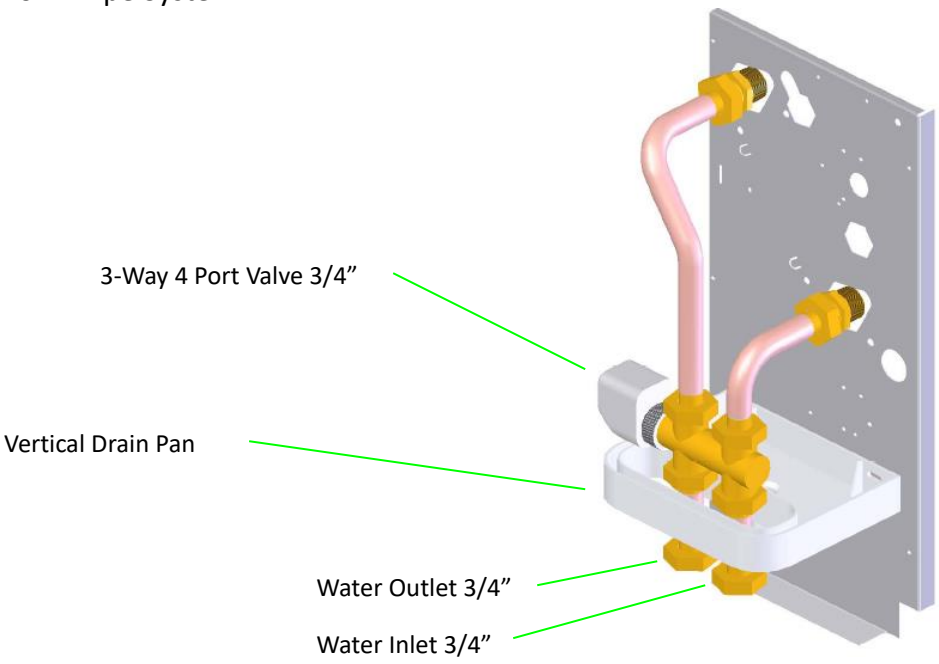


Piping for 4-Pipe System

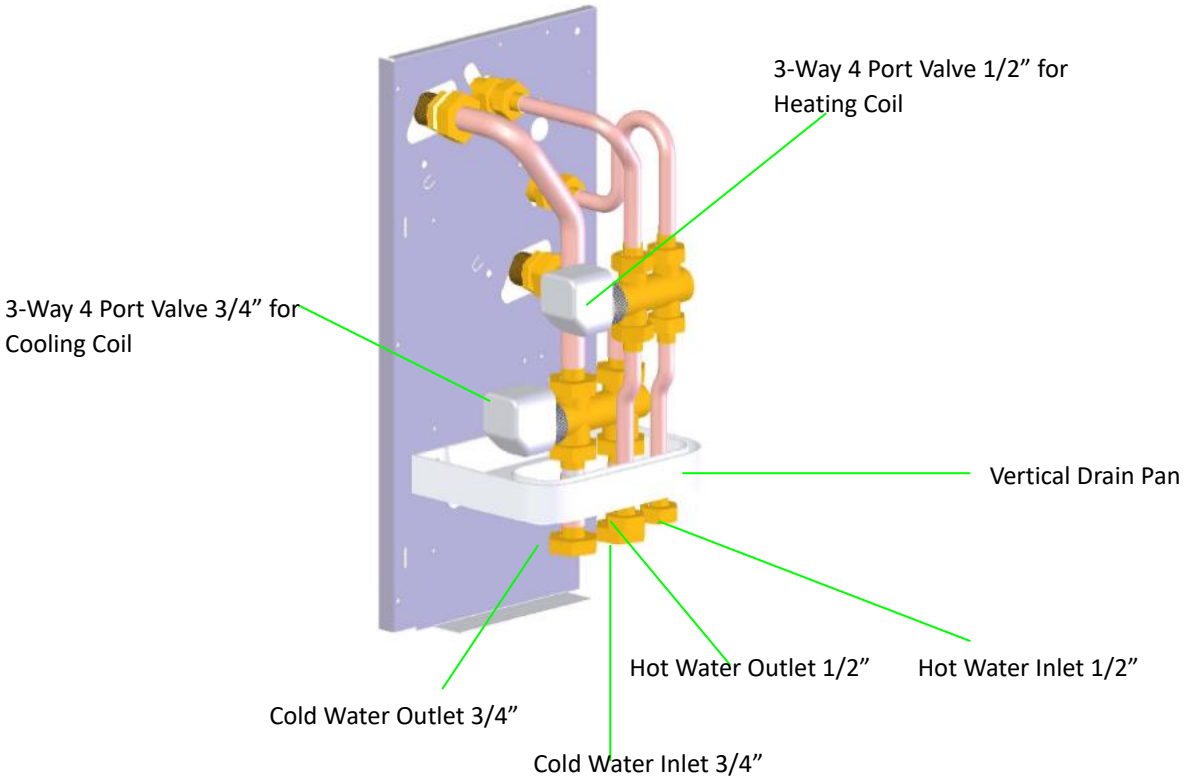


Vertical type

Piping for 2-Pipe System



Piping for 4-Pipe System



C. Maintenance

C.1. General Maintenance

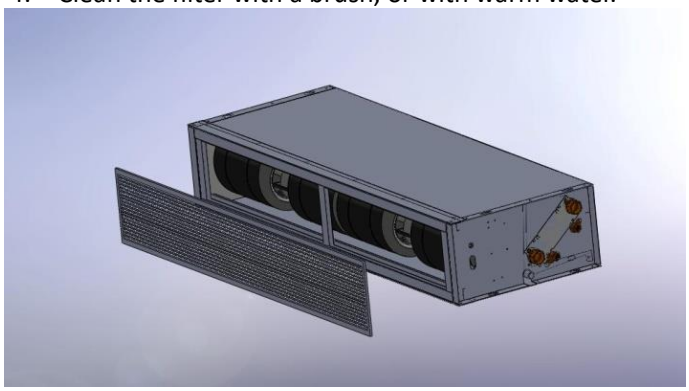
1. Installation and maintenance should be performed by qualified personnel who are familiar with local codes and regulations and are experienced with this type of appliance.
2. Confirm the unit has been switched OFF before installing or service.
3. Prevent damage and unexpected shutting down of the fan coil unit.
4. Check the cleanliness of the filter and replace or clean as required monthly.
5. Clean the coils with compressed air or water to remove dust, dirt or lint. They can be brushed with a soft brush or vacuumed with a vacuum cleaner.
6. If the water coil is not being used during the winter season, it should be drained or an anti-freezing solution should be added to the water circuit to avoid freezing.

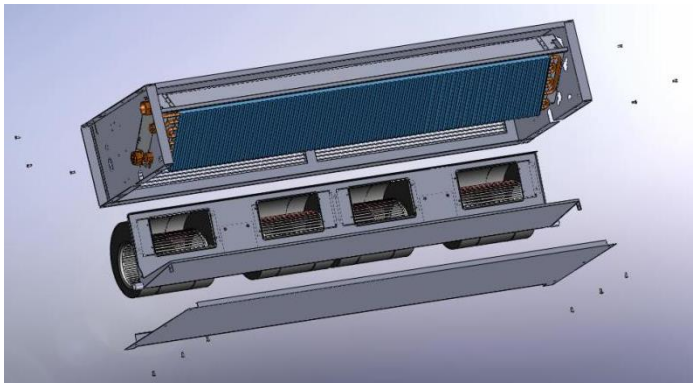
C.2. Regular Maintenance

1. Inspect and clean the condensate drain pan to avoid any clogging of drainage by dirt, dust, etc. Inspect drainage piping to ensure the proper condensate flow.
2. Check and clean the coil. Clean the coils with a low pressure water jet or low pressure air.
3. Clean and tighten all the wiring connections.
4. Drain out the water in the system and check for build-up of mineral deposits.

C.3. Filter Installation & Cleaning

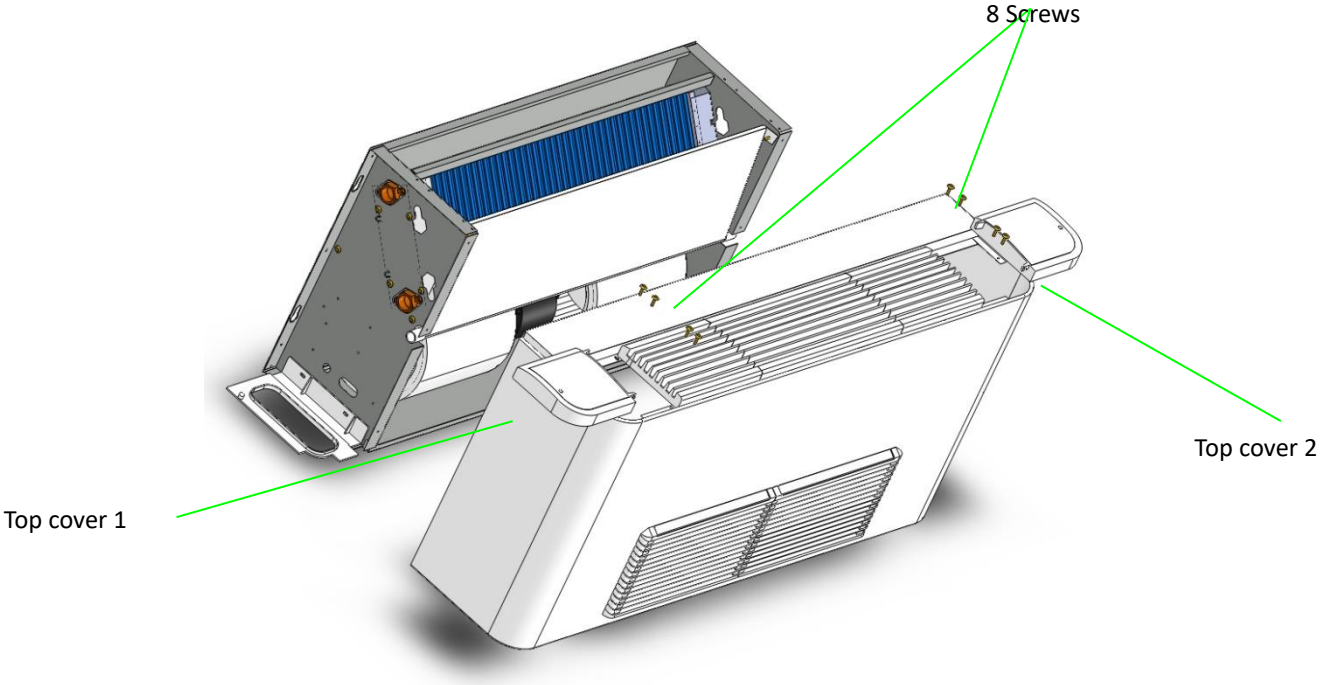
1. Insert the top edge of the filter into the top of the casing as shown below.
2. Push the bottom edge of the filter up and fit it into the casing.
3. Reverse the procedures to remove the filter.
4. Clean the filter with a brush, or with warm water.





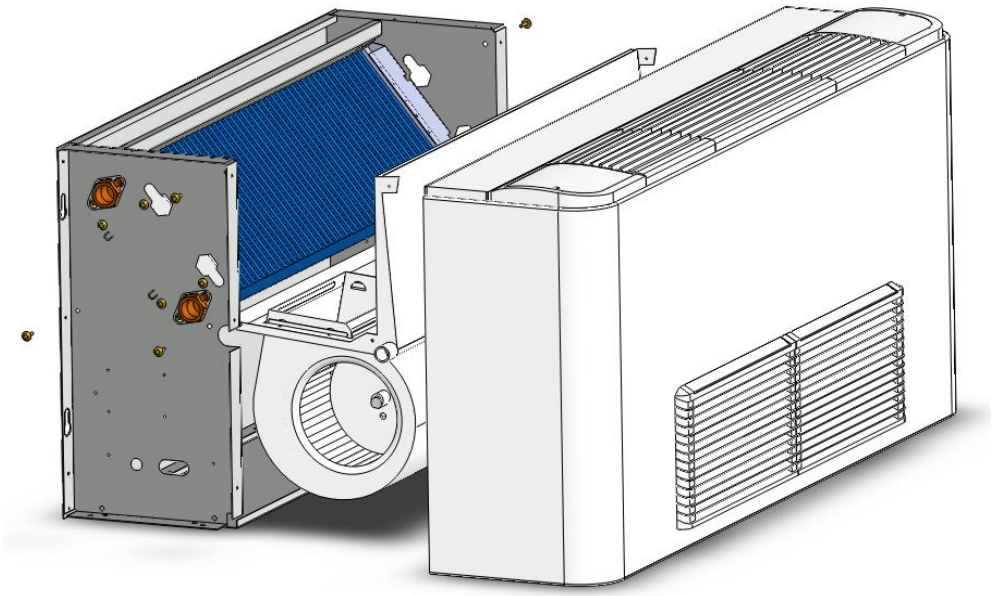
C.4. Cabinet Removal

Step 1: Open the top cover1 and 2 as shown below.
Step 2: Loosen eight 8 screws inside.
Step 3: Remove the cabinet.



C.5. Fan Motor Assembly Maintenance

Step 1: Remove the front cabinet.
Step 2: Loosen 6 screws on both sides of the fan deck, then remove.
Step 3: Once finished with maintenance, put the fan motor assembly back into the casing and install the cabinet.



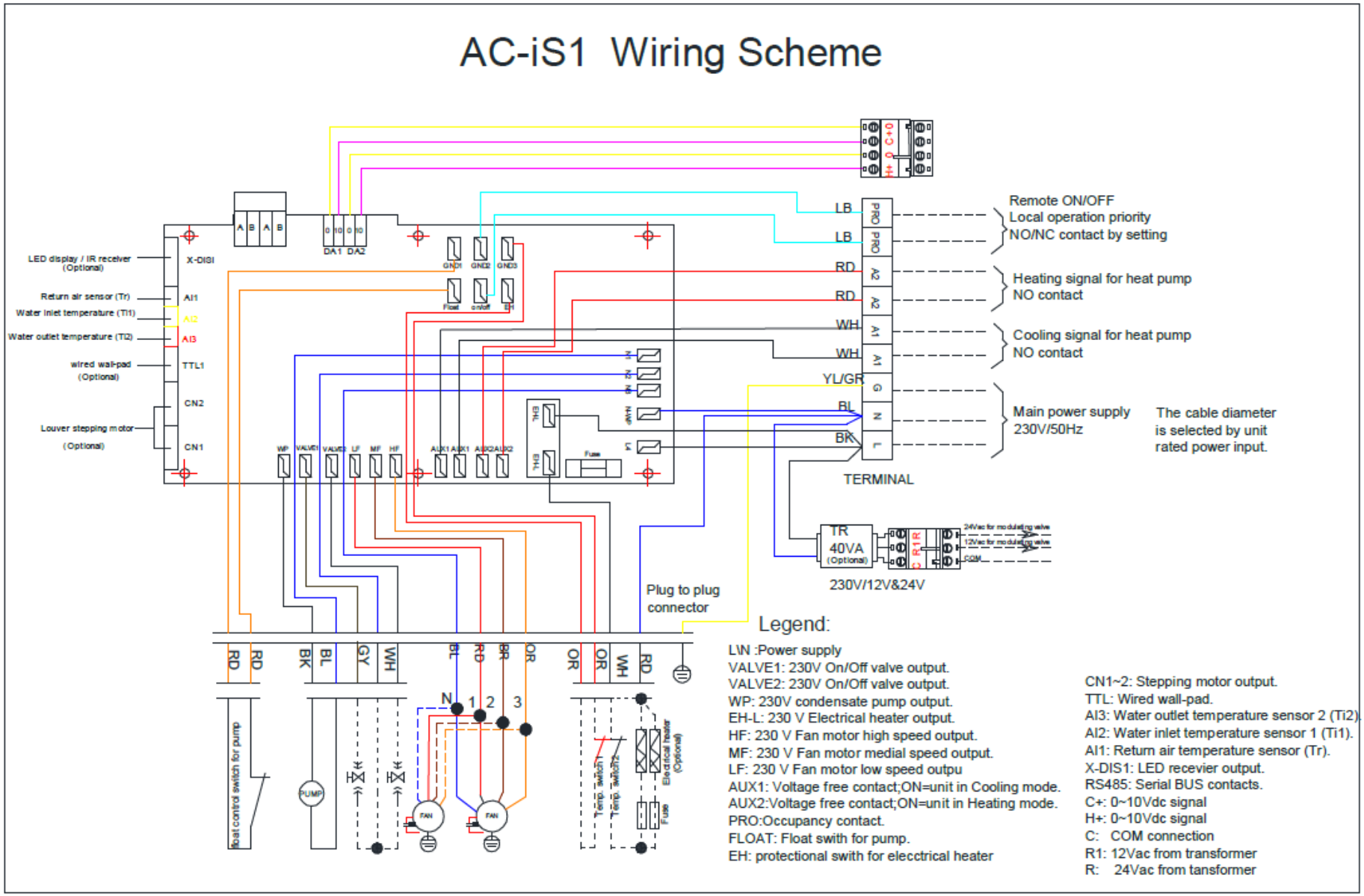
D. Control Specifications: Intelligent Function Control (I Type)

D.1. I/O Port Definitions

I/O		Code	2-Pipe
Analogue Input	Return air Sensor	AI1	Return air temperature (Tr)
	Chilled water Sensor	AI2	Water inlet temperature sensor (Ti1)
	Hot water Sensor	AI3	Water outlet temperature sensor (Ti2)
Input	IR receiver	X-DIS 1	Digital communication port to LED display/IR receiver board.
	Wired wall pad	TTL1	Digital communication port to wired wall-pad board.
Digital input	Occupancy contact	ON/OFF	NO/NC contact by setting
	Float switch	Float	Voltage-free (NC). The contact is connected with float switch (NC).
	Electrical heater safety switch	EH	Voltage-free (NC). The contact is connected with E-heater safeties.
Power input	Phase	L	Power supply to the PCB.
	Neutral	N	Power supply to the PCB.
	Earth	G	Power supply to the PCB.
Voltage output	High fan speed	HF	Voltage output (L)
	Medium fan speed	MF	Voltage output (L)
	Low fan speed	LF	Voltage output (L)
	Valve1	MTV1	On/off valve
	Valve2	MTV2	On/off valve
	Water pump	WP	Voltage output (L), Power supply to condensate pump.
	Voltage of electrical heater (Live)	L-EH	Voltage output (L), maximum 30A.
Output	Stepping motor	CN1, CN2	Power supply to louver stepping motors.
	Cooling signal contact.	AUX1	Voltage free contact. Maximum load 5A.
	Heating signal contact.	AUX2	Voltage free contact. Maximum load 5A.
	Modulating valve control	DA1	0~10Vdc
	Modulating valve control	DA1	0~10Vdc
	In Modbus signal	AB	Terminals for local network serial connection
	Out Modbus signal	AB	

D.2. Wiring Diagrams for I Type

Intelligent Control Wiring Diagram for PFWBC-AC



D.3. Configuration Settings

D.3.1. Fan Coil Unit ON/OFF

There are 4 ways to turn the system on or off:

a) By the ON/OFF button on the remote handset or wired wall pad.
b) By the programmable timer on the handset or wired wall pad.
c) By the manual control button on fan coil unit.
d) By Modbus setting.

D.4. Control Logics For 2-Pipe System

D.4.1. With Modulating Valve Configuration

COOL MODE

1. When unit is turned on in cooling mode.
If Tr ≥ Ts + 1ºC (Modbus 300033 setting), MTV1 is turned on. AUX1 is closed. Fan is turned on at setting speed.

- DA1 is turned on at 10VDC for 2 minutes, then check Ti1.
- When Ti1<=8ºC, DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is minimum output (Modbus300015 setting)~10VDc.
- When 8<Ti1<=10ºC, DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 1 PID calculation. The output is minimum output (Modbus300015 setting)~10VDc.
- When 10<Ti1<=12ºC, DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 2 PID calculation. The output is minimum output (Modbus300015 setting)~10VDc.
- When 12<Ti1<=15ºC, DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 3 PID calculation. The output is minimum output (Modbus300015 setting)~10VDc.
- When 15<Ti1<=28ºC (Modbus 300017 setting), DA1 output is kept at 10Vdc.
- When Ti1>28ºC (Modbus 300017 setting), DA1 output is at minimum (Modbus300016 setting) and report pre-heat alarm.
- If Tr < Ts-1ºC (Modbus 300033 setting), then cool operation is terminated and MTV1 and AUX1 are turned off. Indoor fan runs at set speed. DA1 output is 0 Vdc.
- When unit is turned off, MTV1 and AUX1 are off. DA1 is 0Vdc. Fan is turned off delaying 30s.
- The range of Ts is 16 - 30ºC
- Indoor fan speed can be adjusted to low, medium, high and auto.

LOW TEMPERATURE PROTECTION OF INDOOR COIL IN COOLING MODE

If Ti1 ≦ 2 ºC for 2 minutes

- MTV1 is turned OFF,
- DA1 is set to 0%,
- Indoor fan is turned on to Medium speed if fan runs at low speed.

If Ti1 ≧ 5ºC for 2 minutes

- MTV1 is turned ON,
- DA1 is set to original status,
- Indoor fan is changed to setting speed

FAN MODE

Indoor fan speed can be adjusted for low, medium and high. If fan speed is set auto by Modbus, fan runs at low speed.

HEAT MODE

Without Electrical Heater（Modbus300047=0）

When unit is turned on in heating mode:

- When Tr ≤ Ts - 1 ^{o}C (Modbus 300033 setting), MTV1 and AUX2 is turned on. DA1 is at 10VDc for 2 minutes, then check Ti1:

- If Ti1 < 28^{o}C (Modbus 300017 setting), fan is turned on at low speed. DA1 is at 10Vdc.
- If 28^{o}C<Ti1< 28（Modbus 300017 setting）+4^{o}C, fan is on at original state. DA1 is at original state.

- If Ti1 ≥ 28（Modbus 300017 setting）+4^{o}C, fan is on at setting speed. DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300028 setting PID calculation. The output is minimum output (Modbus300015 setting)~10VDc.
- If Ti1 sensor is damaged, fan runs at setting speed.

- When Tr > Ts+1 °C (Modbus 300033 setting) , MTV1 and AUX2 is turned off. DA1 is at 0VDc. Fan runs at lowest speed.

- When unit is turned off, MTV1 and AUX2 is turned off. DA1 is at 0VDc. Fan is turned off delaying 2 minutes.

With Electrical Heater as booster（Modbus300047=1）

When unit is turned on in heating mode:

- When Tr ≤ Ts - 1 °C(Modbus 300033 setting) , MTV1 and AUX2 is turned on. Fan is turned on at setting speed.
- DA1 is at 10VDc for 2 minutes, then check Ti1:

- If Ti1 < 28°C (Modbus 300017 setting), EH is turned on. DA1 is at 10Vdc.

- If 28°C<Ti1< 28（Modbus 300017 setting）+4°C, EH is kept at original state. DA1 is at original state.

- If Ti1 ≥ 28（Modbus 300017 setting）+4°C, EH is turned off. DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300028 setting PID calculation. The output is minimum output (Modbus300015 setting)~10VDc.

- If Ti1 sensor is damaged, fan runs at setting speed.

- When Tr > Ts+1 °C(Modbus 300033 setting) , MTV1 and AUX2 is turned off. EH is turned off. DA1 is at 0VDc. Fan runs at low speed.

- When unit is turned off, MTV1 and AUX2 is turned off. DA1 is at 0 VDC. Fan is turned off delaying 2 minutes.

With Electrical Heater as primary（Modbus300047=2）

When unit is turned on in heating mode:

- When Ti2 ≤ 35°C (or Ti2 is broken) and Tr ≤ Ts - 1 °C(Modbus 300033 setting). Fan runs at setting speed, EH is turned on.
- When Tr > Ts+1 °C(Modbus 300033 setting) , EH is turned off. Fan runs at low speed.
- When unit is turned off, EH is turned off. Fan is turned off delaying 2 minutes.

OVER-HEAT PROTECTION OF INDOOR COIL

- If Ti1 ≥ 75°C, then MTV1, AUX2, DA1 and EH are turned off. Indoor fan remains on and runs at high speed.
- If Ti1 < 70°C, then unit keep original state.
- If the indoor coil temperature sensor is damaged or not connected, then the protection mode will be overridden and the unit will work according to the pre-heat and post-heat program.

DEHUMIDIFICATION MODE

When unit is turned on in dehumidification mode:

- AUX1 is turned on. Ts is 24 °C.
- If Tr ≥ 25°C for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 4 minutes. DA1 is on at 3 times of (Modbus 300016 setting). Fan runs at low speed.
- If 16°C ≤ Tr < 25°C for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 6 minutes. DA1 is on at double of (Modbus 300016 setting). Fan runs at low speed.
- If Tr < 16°C for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 10 minutes. DA1 is on at (Modbus 300016 setting). Fan runs at low speed.
- At the end of the above dehumidification cycle, the system will decide the next dehumidification control option.

AUTO MODE

When unit is turned on in Auto mode, fan is turned on at setting speed for 30S, then check Tr and Ts.

- If Ts>=Tr+3^{o}C, the unit runs under heating mode.
- If Tr-3 ^{o}C<Ts<Tr+3^{o}C, the unit runs under fan mode.
- If Ts<Tr-3^{o}C, the unit runs under cooling mode.
- If unit working mode is confirmed, the unit will not change the working mode. After the unit is turned off and restart it in 2 hours, working mode will be confirmed again.

PRO INPUT FUNCTION

When 100004=0:

The unit is on:

PRO input is closed for 60S, the unit is turned off.

PRO input is open for 60S, the unit is turned on.

When 100004=1:

The unit is on or standby, PRO input is open or closed, the unit is kept original state.

The unit is off,

PRO input is closed for 30S, MTV1 is turned on, DA1 is open at double of minimum setting (Modbus 300027 setting). Fan runs at low speed.

PRO input is opened for 30S, MTV1 is off, DA1 is 0Vdv, Fan is turn off.

In period of PRO closed time, if unit receives instruction from remote handset, wired wall pad or Modbus, the unit will work according to the instruction at once.

D.4.2. Control Logics For 4-Pipe System

COOL MODE

When unit is turned on in cooling mode:

- If Tr ≥ Ts + 1ºC (Modbus 300033 setting), MTV1 is turned on. AUX1 is closed. Fan is turned on at setting speed.
- DA1 is turned on at 10VDC for 2 minutes, then check Tr and Ts.
- DA1 output is from minimum (Modbus 300015 setting) ~10Vdc based on Tr and Ts PID calculation.
- If Tr < Ts-1ºC (Modbus 300033 setting), then cool operation is terminated and MTV1 and AUX1 are turned off. Indoor fan runs at set speed. DA1 output is 0Vdc.
- When unit is turned off, MTV1 and AUX1 are off. DA1 is 0Vdc. Fan is turned off delaying 30s.
- The range of Ts is 16 - 30^{o}C
- Indoor fan speed can be adjusted to low, medium, high and auto.

LOW TEMPERATURE PROTECTION OF INDOOR COIL IN COOLING MODE

If Ti1 ≦ 2 ^{O}C for 2 minutes

- MTV1 is turned OFF,
- DA1 is set to 0%,
- Indoor fan is turned on to Medium speed if fan runs at low speed.

If Ti1 ≧ 5^{O}C for 2 minutes

- MTV1 is turned ON,
- DA1 is set to original status,
- Indoor fan is changed to setting speed.

FAN MODE

Indoor fan speed can be adjusted for low, medium and high. If fan speed is set auto by Modbus, fan runs at low speed.

HEAT MODE

Without Electrical Heater（Modbus300047=0）

When unit is turned on in heating mode:

When Tr ≤ Ts - 1 ^{o}C(Modbus 300033 setting) , MTV2 and AUX2 is turned on. DA2 is at 10VDc for 2 minutes, then check Ti2:

- If Ti2 < 28^{o}C (Modbus 300017 setting), fan runs at low speed. DA2 is at 10Vdc.
- If 28^{o}C<Ti2< 28（Modbus 300017 setting）+4^{o}C, fan is on at original state. DA2 is at original state.
- If Ti2 ≥ 28（Modbus 300017 setting）+4^{o}C, fan is on at setting speed. DA2 output is from minimum (Modbus 300016 setting) ~10Vdc based on Tr and Ts PID calculation.
- If Ti2 sensor is damaged, fan runs at setting speed.
- When Tr > Ts+1ºC (Modbus 300033 setting), MTV2 and AUX2 is turned off. DA2 is at 0VDc. Fan runs at lowest speed.
- When unit is turned off, MTV2 and AUX2 is turned off. DA2 is at 00VDc. Fan is turned off delaying 2 minutes.

With Electrical Heater as booster（Modbus300047=1）

When unit is turned on in heating mode:

- When Tr ≤ Ts - 1 ^{o}C(Modbus 300033 setting) , MTV2 and AUX2 is turned on. Fan runs at setting speed. DA2 is at 10VDc for 2 minutes, then check Ti2:
- If Ti2 < 28^{o}C (Modbus 300017 setting), EH is turned on. DA2 is at 10Vdc.
- If 28^{o}C<Ti2< 28（Modbus 300017 setting）+4^{o}C, EH is kept at original state. DA2 is at original state.
- If Ti2 ≥ 28（Modbus 300017 setting）+4^{o}C, EH is turned off. DA2 output is from minimum (Modbus 300016 setting) ~10Vdc based on Tr and Ts PID calculation.
- If Ti2 sensor is damaged, fan runs at setting speed.

- When Tr > Ts+1 ^{o}C(Modbus 300033 setting) ^{o}C , MTV2 and AUX2 is turned off. EH is turned off. DA2is at 0VDc. Fan runs at low speed.
- When unit is turned off, MTV2 and AUX2 is turned off. DA2 is at 0VDc. Fan is turned off delaying 2 minutes.

OVER-HEAT PROTECTION OF INDOOR COIL

- If Ti2 ≥ 75^{o}C, then MTV2, AUX2, DA1 and EH are turned off. Indoor fan remains on and runs at high speed.
- If Ti2< 70^{o}C, then unit keep original state.
- If the indoor coil temperature sensor is damaged or not connected, then the protection mode will be overridden and the unit will work according to the pre-heat and post-heat program.

DEHUMIDIFICATION MODE

When unit is turned on in dehumidification mode:

- AUX1 is turned on. Ts is 24 ^{o}C.
- If Tr ≥ 25^{o}C for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 4 minutes. DA1 is on at 3 times of (Modbus 300016 setting). Fan runs at low speed.
- If 16^{o}C ≤ Tr < 25^{o}C for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 6 minutes. DA1 is on at double of (Modbus 300016 setting). Fan runs at low speed.
- If Tr < 16^{o}C for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 10 minutes. DA1 is on at (Modbus 300016 setting). Fan runs at low speed.
- At the end of the above dehumidification cycle, the system will decide the next dehumidification control option.

AUTO MODE

- When unit is turned on in Auto mode, fan is turned on at setting speed for 30S, then check Tr and Ts.
- If Ts>=Tr+3 ºC, the unit runs in heating mode.
- If Tr-3 ºC<Ts<Tr+3 ºC, the unit runs in fan mode.
- If Ts<Tr-3 ºC, the unit runs in cooling mode.
- If unit works in heating or fan mode, when Tr-Ts>3.0ºC, MTV2, MTV1 and DA1 is off for more than 10 minutes. EH is off for more than 10 minutes, the unit runs in cooling mode.
- If unit works in cooling or fan mode, when Ts-Tr>3.0ºC, MTV2, MTV1 and DA1 is off for more than 10 minutes. The unit runs in heating mode.

PRO INPUT FUNCTION

When the unit is on:

- PRO input is closed for 60S, the unit is turned off.
- PRO input is open for 60S, the unit is turned on.

D.4.3. Control logic for 2-pipe with 6-way modulating valve configuration

COOL MODE

When unit is turned on in cooling mode:

- If Tr ≥ Ts + 1ºC (Modbus 300033 setting), MTV1 is turned on. AUX1 is closed. Fan runs at setting speed.
- DA1 is turned on at 0VDC for 2 minutes, then check Ti1.
- When Ti1<=8ºC, DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting PID calculation. The output is 4~0VDc.
- When 8<Ti1<=10ºC, DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 1 PID calculation. The output is 4~0VDc.
- When 10<Ti1<=12ºC, DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 2 PID calculation. The output is 4~0VDc.
- When 12<Ti1<=15º C, DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300027 setting minus 3 PID calculation. The output is 4~0VDc.
- When 15<Ti1<=28º C (Modbus 300017 setting), DA1 output is kept at 0Vdc.
- When Ti1>28º C (Modbus 300017 setting), DA1 output is 4Vdc. and report pre-heat alarm.
- If Tr < Ts-1ºC (Modbus 300033 setting), then cool operation is terminated and MTV1 and AUX1 are turned off. Indoor fan runs at set speed. DA1 output is 5Vdc.

- When unit is turned off, MTV1 and AUX1 are off. DA1 is 5Vdc. Fan is turned off delaying 30s.
- The range of Ts is 16 - 30ºC.
- Indoor fan speed can be adjusted to low, medium, high and auto.

LOW TEMPERATURE PROTECTION OF INDOOR COIL IN COOLING MODE

If Ti1 ≦ 2 ºC for 2 minutes.

- MTV1 is turned OFF.
- DA1 is set to 5Vdv.
- Indoor fan is turned on to Medium speed if fan runs at low speed.

If Ti1 ≧ 5ºC for 2 minutes

- MTV1 is turned ON.
- DA1 is set to original status.
- Indoor fan is changed to setting speed.

FAN MODE

Indoor fan speed can be adjusted for low, medium and high. If fan speed is set auto by Modbus, fan runs at low speed.

HEAT MODE

Without Electrical Heater（Modbus300047=0）

When unit is turned on in heating mode:

- When Tr ≤ Ts - 1 ºC(Modbus 300033 setting) , MTV2 and AUX2 is turned on. DA1 is at 10VDc for 2 minutes, then check Ti1:
- If Ti1 < 28ºC (Modbus 300017 setting), fan runs at low speed. DA1 is at 10Vdc.
- If 28ºC<Ti1< 28（Modbus 300017 setting）+4ºC, fan is on at original state. DA1 is at original state.
- If Ti1 ≥ 28（Modbus 300017 setting）+4ºC, fan is on at setting speed. DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300028 setting PID calculation. The output is 6~10VDC.
- If Ti1 sensor is damaged, fan runs at setting speed.
- When Tr > Ts+1ºC (Modbus 300033 setting), MTV1 and AUX2 is turned off. DA2 is at 5VDc. Fan runs at lowest speed.
- When unit is turned off, MTV1 and AUX2 is turned off. DA1 is at 5VDc. Fan is turned off delaying 2 minutes.

With Electrical Heater as booster（Modbus300047=1）

When unit is turned on in heating mode:

When Tr ≤ Ts - 1 ºC(Modbus 300033 setting) , MTV2 and AUX2 is turned on. Fan runs at setting speed. DA1 is at 10VDc for 2 minutes, then check Ti1:

- If Ti1 < 28ºC (Modbus 300017 setting), EH is turned on. DA1 is at 10Vdc.

- If 28°C<Ti1< 28（Modbus 300017 setting）+4°C, EH is kept at original state. DA1 is at original state.
- If Ti1 ≥ 28（Modbus 300017 setting）+4°C, EH is turned off. DA1 output is based on water temperature difference (Ti1/Ti2) and Modbus parameter 300028 setting PID calculation. The output is 6~10VDC.
- If Ti1 sensor is damaged, fan runs at setting speed.
- When Tr > Ts +1ºC (Modbus 300033 setting), MTV2 and AUX2 is turned off. EH is turned off. DA1 is at 5VDc. Fan runs at low speed.
- When unit is turned off, MTV2 and AUX2 is turned off. DA1 is at 5VDc. Fan is turned off delaying 2 minutes.

OVER-HEAT PROTECTION OF INDOOR COIL

- If Ti1 ≥ 75°C, then MTV1, AUX2, DA1 and EH are turned off. Indoor fan remains on and runs at high speed.
- If Ti1 < 70°C, then unit keep original state.
- If the indoor coil temperature sensor is damaged or not connected, then the protection mode will be overridden and the unit will work according to the pre-heat and post-heat program.

DEHUMIDIFICATION MODE

When unit is turned on in dehumidification mode:

- AUX1 is turned on. Ts is 24 °C.
- If Tr ≥ 25°C for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 4 minutes. DA1 is 2Vdc. Fan runs at low speed.
- If 16°C ≤ Tr < 25°C for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 6 minutes. DA1 is 2.5VDC. Fan runs at low speed.
- If Tr < 16°C for 30S, then MTV1 will be ON for 3 minutes, and then OFF for 10 minutes. DA1 is 3.5VDC.
- At the end of the above dehumidification cycle, the system will decide the next dehumidification control option.

AUTO MODE

When unit is turned on in Auto mode, fan runs at setting speed for 30S, then check Tr and Ts.

- If Ts>=Tr+3° C, the unit is worked in heating mode.
- If Tr-3 ° C<Ts<Tr+3° C， the unit is worked in fan mode.
- If Ts<Tr-3° C, the unit is worked in cooling mode.
- If unit works in heating or fan mode, when Tr-Ts>3.0°C, MTV2, MTV1 and DA1 is off for more than 10 minutes. EH is off for more than 10 minutes, the unit will work in cooling mode.
- If unit works in cooling or fan mode, when Ts-Tr>3.0°C, MTV2, MTV1 and DA1 is off for more than 10 minutes. The unit will work in heating mode.

PRO INPUT FUNCTION

When the unit is on:

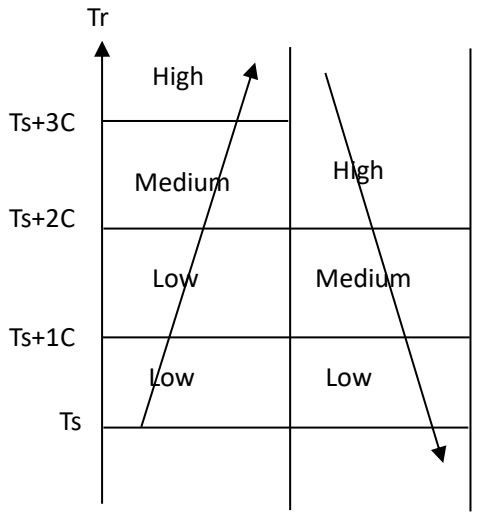
- PRO input is closed for 60S, the unit is turned off.
- PRO input is open for 60S, the unit is turned on.

D.5. Sleep Mode

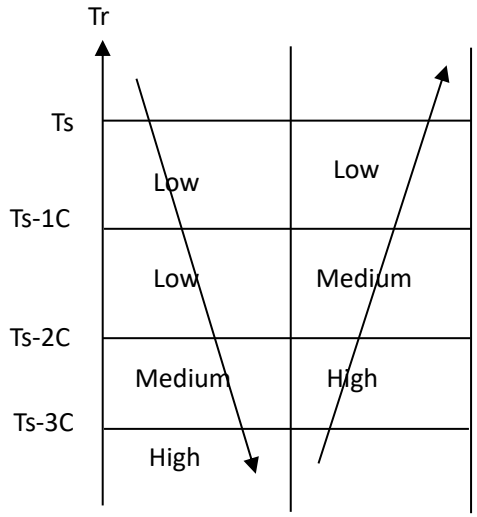
- SLEEP mode can only be set when the unit is in COOL or HEAT mode.
- In COOL mode, after SLEEP mode is set, the indoor fan runs at auto speed and Ts will increase by 0.5ºC each 30minutes. Maximum setting temperature increased is 3ºC .
- In HEAT mode, after SLEEP mode is set, the indoor fan runs at auto speed and Ts will decrease by 0.5 ºC each 30 minutes.
- Sleep mode is turned off, setting temperature go back and fan is changed to setting speed.

D.6. Auto Fan Speed

COOL MODE
Fan speed cannot change until it has run for more than 30 seconds.
Fan speed is regulated according to the profile below.



HEAT MODE
Fan speed cannot change until it has run for more than 30 seconds.
Fan speed is regulated according to the profile below.



D.7. Buzzer

The unit will beep once when it receives a signal.

D.8. Auto Restart

The system uses non-volatile memory to save the present operation parameters when system is turned off or in case of system failure or cessation of power supply. Operation parameters are mode, set temperature, louver's position, and the fan speed. When power supply resumes or the system is switched on again, the same operations as previously set will function.

D.9. On/Off Switch On LED Display Panel

- This is a tact switch to select Cool→Heat→Off operation mode.
- In COOL mode, the set temperature of the system is 24ºC with auto fan speed. There are no timer and sleep modes.
- In HEAT mode, the set temperature of the system is 24ºC with auto fan speed. There are no timer and sleep modes.
- Master unit that does not use a wall pad will globally broadcast.

NOTE

When button pressing is effective, the master unit buzzer will beep twice and the slave unit will beep once.

D.10. Electric Heater Safety Switch

- Before the electrical heater is turned on, the EH safety switch must be closed and the fan must be working.
- When electrical heater is ON, electrical heater safety switch is opened for ≥ 1 second or EC motor RPM is lower than Modbus 300020 setting, EH will be turned off immediately and report an error and fan speed is changed to high speed.
- Once the contact is returned to the closed ≥ 180 seconds and EC motor RPM must be more than Modbus 300020 setting , reset the error and the heater will start again.
- When the EH safety switch is opened ≥ 3 times within 60 minutes the heater is not allowed to start anymore.
- Turn off the unit to reset the fault, provided that the switch has returned to the closed position.

D.11. Low Temperature Protection of Indoor Coil in Winter

This is frost protection for when the unit is off to prevent water in the coil and room from freezing.

If 2pipe unit is in Standby Mode

If Tr ≦ 2 °C for 2 minutes

- MTV1 is turned ON,
- AUX2 is closed,
- DA1 is 5 VDC.
- If Ti1 <5 °C for 2 minutes EH (if present) is switched on
- Indoor fan is turned on at low speed.

If Tr ≧ 5°C for 2 minutes

- MTV2 is OFF,
- AUX2 is open,
- DA1 is set to 0 VDC.
- Electric Heater is turned off
- Indoor fan is turned off.

If 4-pipe unit is in Standby Mode

If Tr ≦ 2 °C for 2 minutes

- MTV2is turned ON.
- AUX2 is closed.
- DA2 is 5VDC. If unit with 6-way valve, DA1 is 8VDC.
- If Ti1 < 5 °C for 2 minutes EH (if present) is switched on.
- Indoor fan is turned on at low speed.

If Tr ≧ 5°C for 2 minutes

- MTV2 is OFF.
- AUX2 is open.
- DA2 is set to 0. If unit with 6-way valve, DA1 is 5VDC.
- Electric Heater is turned off.
- Indoor fan is turned off.

D.12. Open Modbus protocol

Transfer Mode: RTU BAUD Rate:9600bps, 8 data bit, 1 stop bit, None parity bit
The communications require a delay between reading an answer and sending the next command of 80 ms. All temperature is equal to reading data*10 accuracy: 0.1 degree C.

Supported Functions

Function Code	Function description
01(01H)	Read Coils
02(02H)	Read Discrete Inputs
03(03H)	Read Holding Registers
04(04H)	Read Input Registers
05(05H)	Write Single Coil
06(06H)	Write Single Register
15(0FH)	Write Multiple Coils
16(10H)	Write Multiple Registers
255(FFH)	Extended Commands which is used to test.

Valid Error code table:

Error code	description	definition
01 (01H)	Invalid commands	Received commands beyond valid commands
02 (02H)	Invalid data address	Data addresses beyond valid data address
03 (03H)	Invalid data	Data beyond definition range
04 (04H)	Write data not succeed	Write data not succeed

Coils table:

Description	Address	Type*	Remark
ON/OFF	100000	R/W	0=Off, 1=On.
Sleeping mode	100001	R/W	0=Off, 1=On.
Louver swings	100002	R/W	0=Off, 1=On.
Energy Saving Mode	100003	R/W	0=Off, 1=On.
PRO control logic	100004	R/W	0=On/off function. 1=RCS function. Default: 0

Discrete table:

Description	Address	Type*	Remark
MTV1	200000	R	
MTV2	200001	R	
AUX1	200002	R	
AUX2	200003	R	
Condensate pump	200004	R	
Electrical heater	200005	R	
Wired wall pad	200006	R	
PR-O1	200007	R	
Float switch	200008	R	
Reserved	200009	R	
EH safety switch	200010	R	
Internal test	200011	R	Testing purpose only.

* R = read only, W = write only, R/W = read and write.

Holding Register table:

Description	Address	Type*	Remark
Mode setting	300000	R/W	Cooling mode = 01(H) Humidify mode = 02(H) Fan mode = 04(H) Heating mode = 08(H) Auto mode = 10(H)
Fan speed setting	300001	R/W	Low speed = 04(H) Medium speed = 02(H) High speed = 01(H) Auto fan speed = 07(H)
Louver swing setting	300002	R/W	Position 1=01(H)
			Position2=02(H)
			Position3=03(H)
			Position4=04(H)
			Auto=0F(H)
			Stop=00(H)
Setting temperature	300003	R/W	16~30 (actual*10 format)
Address setting	300004	R/W	1~255
Reset	300005	W	=0x33 reset error
Week	300006	W	
Hour	300007	W	
Minute	300008	W	
Second	300009	W	
Hours in Timer on	300010	R/W	Timer ON
Minute in Timer on	300011	R/W	Timer ON
Hours in Timer off	300012	R/W	Timer OFF
Minute in Timer off	300013	R/W	Timer OFF
Icon of Timer ON or OFF	300014	R/W	BIT0 = Icon of Timer ON BIT1 = Icon of Timer OFF 1 = enable 0 = disable
Minimum output DA1	300015	R/W	Default 25% (2.5vdc)
Minimum output DA1	300016	R/W	Default 25% (2.5vdc)
Pre-heat temperature setting	300017	R/W	25~35, default: 30
Reserved-	300018	R/W	Default: 40% （4VDC) or （10.4mA)
Super low speed rpm	300019	R/W	0~10V， default:2VDC
Low speed rpm	300020	R/W	1~10VDC, default: 3VDC
Medium speed rpm	300021	R/W	1~10VDC, default: 6VDC
High speed rpm	300022	R/W	1~10VDC, default: 8.5VDC
Signal output setting	300023	R/W	1~10VDC (used to test，0 = disable)
Temperature sampling time	300024	R/W	2~100, default: 5S
Factor of auto fan speed	300025	R/W	2~150, default:20
Factor of modulating valve	300026	R/W	2~250, default:150
Ti1 and Ti2 Cooling difference setting	300027	R/W	3~15, default:5
Ti1 and Ti2 Heating difference setting	300028	R/W	3~15, default:5
Controller Hardware type setting	300029	R/W	0=air cleaner (S5) **1=FCU (S1/S2/S3, SWC-S)** 2=AHU (S6) or (AHU+W5) 3=AHU+AQI (S5+S6) 4=Zone controller(S7)　　Setting: 1
Degree unit setting	300030	R/W	0=degree C 1=degree F
Temperature display setting	300031	R/W	0=Room temperature display on LED 1=Setting temperature display on LED
Setting temperature range	300032	R/W	0=setting temperature range is from 16~30

			1=Setting temperature range is fixed. Cooling=24oC Heating=21oC
Temperature band setting	300033	R/W	1~9, default:1
Reserved	300034	R/W	
Reserved	300035	R/W	
Reserved	300036	R/W	
Reserved	300037	R/W	
Reserved	300038	R/W	
Reserved	300039	R/W	
Reserved	300040	R/W	
Reserved	300041	R/W	
Reserved	300042	R/W	
Reserved	300043	W	
Reserved	300044	W	
Reserved	300045	W	
Software type	300046	R/W	0=2-pipe+MTV. 1=2-pipe without valve 2=4-pipe+std valve 3=4-pipe+6-way valve
EH type	300047	R/W	0=without EH, 1=EH as booster. 2=EH as primary
DA1 control signal	300048	R/W	0=Tr/Ts 1=ESP
EC motor input ports	3000049	R/W	0=CN4 working. 1=CN5 working 2=CN4+CN5 working default：0
PRO1 input type	300050	R/W	0=NO. 1=NC
Tr sensor setting	300051	R/W	0=sensor on the wired wall pad. 1=sensor on the main PCB. default：0
Reserved	300052	R/W	
Optimized swing angle	300053	R/W	200~999 default：0.
E-heater	300054	R/W	Unit: KW*10
Room temp. factor	300055	R/W	90~120, default：103
Water inlet temp. factor	300056	R/W	90~120, default：103
Delt T factor	300057	R/W	90~120, default：102
Product type	300058	R/W	00~99. default：00
Product model	300059	R/W	000~999. default：000
Ex-works data	300060	R/W	0000——9999
Software version	300061	R	10~99 default：10
Hardware version	300062	R	10~99 default：10
Reserved	300063	R/W	
Reserved	300064	R/W	
Reserved	300065	R/W	
Reserved	300066	R/W	
Reserved	300067	R/W	
In auto mode, temp. Band setting	300068	R/W	1~15, default:3
Reserved	300069	R/W	
Reserved	300070	R/W	
Unit power input at High speed	300071	R/W	W*10
Unit power input at Med. speed	300072	R/W	W*10
Unit power input at Low speed	300073	R/W	W*10
Unit heat capacity at High speed	300074	R/W	KW*10
Unit heat capacity at Med. speed	300075	R/W	KW*10
Unit heat capacity at Low speed	300076	R/W	KW*10
Unit cool capacity at High speed	300077	R/W	KW*10
Unit cool capacity at Med. speed	300078	R/W	KW*10
Unit cool capacity at Low speed	300079	R/W	KW*10

* R = read only, W = write only, R/W = read and write.

Input Register table:

Description	Address	Type*	Remark
Tr temperature sensor	400000	R	
Ti1 temperature sensor	400001	R	
Ti2 temperature sensor	400002	R	
Reserved	400003	R	
Reserved	400004	R	
Error code	400005	R	Bit0 = Room temperature sensor error Bit1 = Ti1 temperature sensor error Bit2 = Ti2 temperature sensor error Bit3 = Float switch error Bit4 = Indoor coil low temperature protection Bit5 = Indoor coil over heat protection Bit6 =Filter switch Bit7 = Electrical heater failure Bit8 = Motor1 Error Bit9 =Motor2 Error Bit10 = System parameters error Bit11 = Anti-frozen error Bit12 = Ti3 temperature sensor error Bit13 = Ti4 temperature sensor error Bit14 =PM2.5 sensor Bit15 =AQI Error
Fan speed status	400006	R	Low = 04(H) Medium = 02(H) High = 01(H)
Reserved	400007	R	
Reserved	400008	R	
EH	400009	R	0= disable, 1=booster, 2=primary
Unit type	400010	R	
DA1	400011	R	
DA1	400012	R	
Reserved	400013	R	
Reserved	400014	R	
Reserved	400015	R	
Reserved	400016	R	
Unit status	400017	R	Cooling mode = 01(H) Humidify mode = 02(H) Fan mode = 04(H) Heating mode = 08(H) Unit OFF=32(H)
Temperature in wall pad	400018	R	
Motor running time	400019	R	
Motor running terms	400020	R	0~100
Cooling capacity	400021	R	
Cooling capacity terms	400022	R	0~100
Heating capacity	400023	R	
Heat capacity terms	400024	R	0~100
Reserved	400025	R	
Reserved	400026	R	
Reserved	400027	R	
Reserved	400028	R	
Reserved	400029	R	
Reserved	400030	R	

D.13. Modbus Network Setup for FCU Group

1) Disconnect the communication plug from the control box

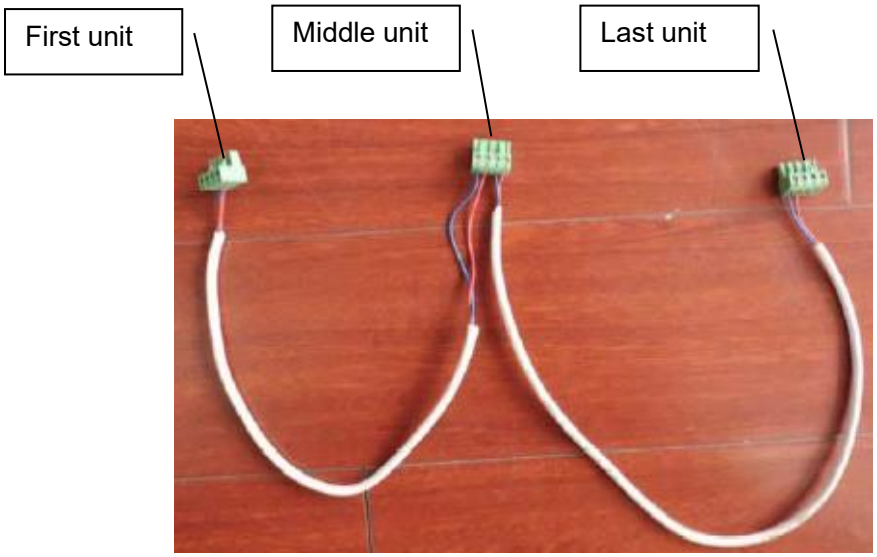
2) Communication plug

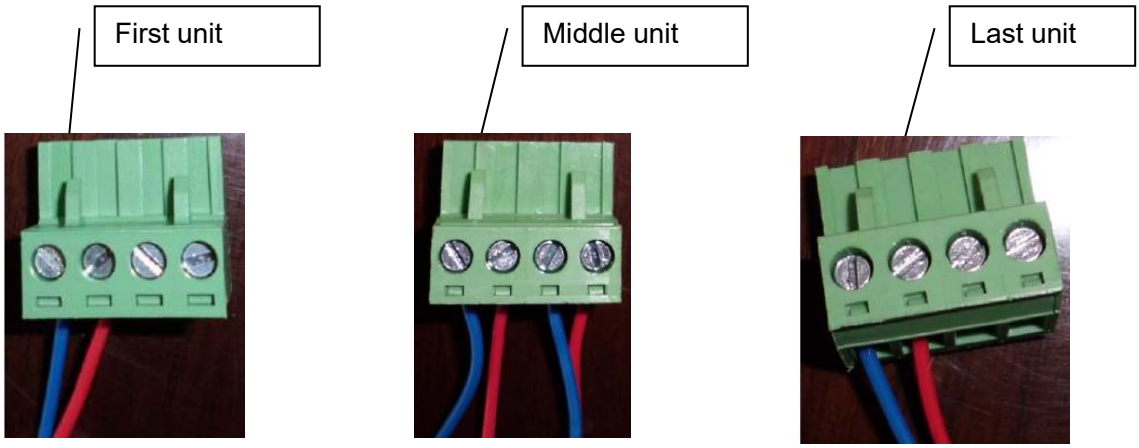
A, B, A, B is printed on the main PCB. When you connect the wires, please ensure connection of A to A and B to B.

3) Connection wire

a. If the total length of wire is more than 1000m, please use shielded wire in order to protect the signal transmission.

b. Complete wire connection

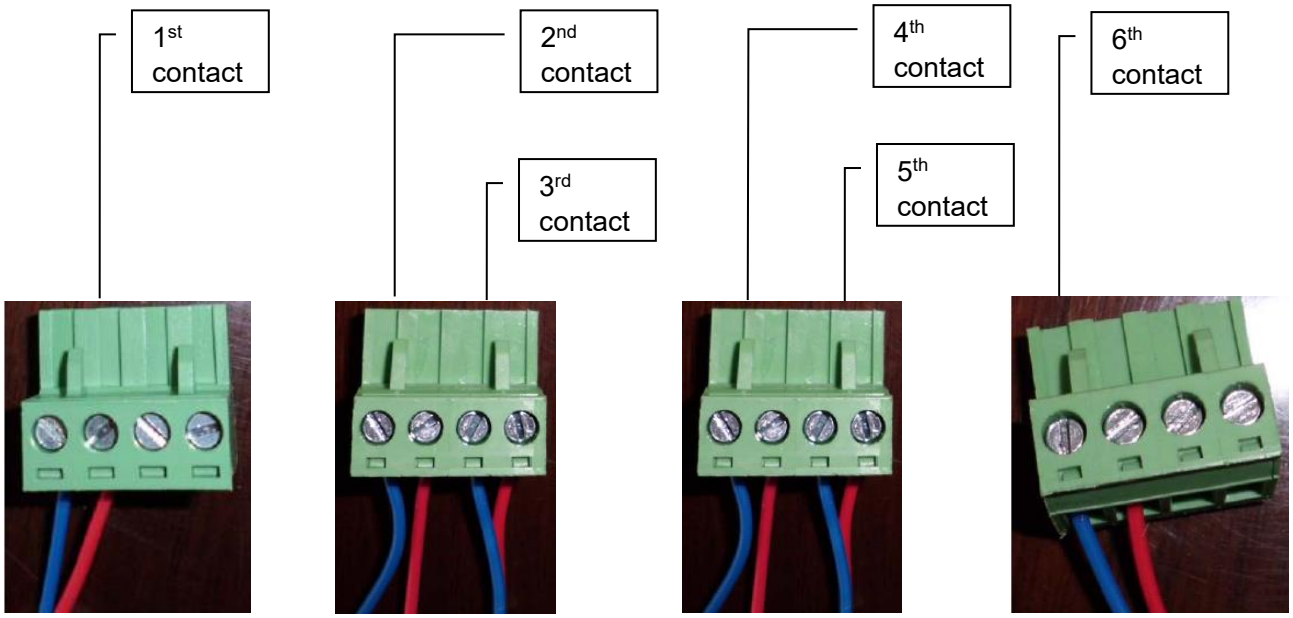




c. Wire connection check

3.3.1) After the wire connection is completed, please check that the wire colors correspond.

3.3.2) Check the wire contact by using a multimeter.



3.3.3) Check 1 and 2, 3 and 4, 5 and 6 to be sure connections are correct.

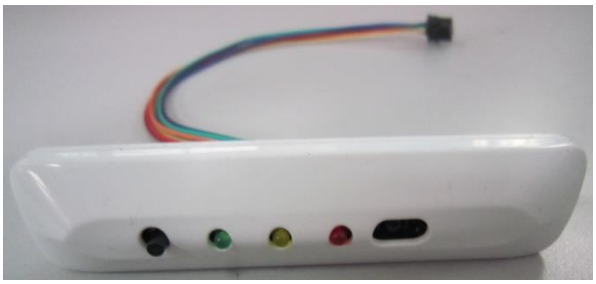
3.3.4) If the resistance between two wire contacts is too high, please check and reconnect the wire contacts.

4) Reconnect the communication plug to control box

5) Use wired wall pad or Modbus to set each unit address.

D.14. LED Display and Error Description : I-Type (optional)

LED receiver in ABS housing with 0.5m or 1.8m pre-wiring



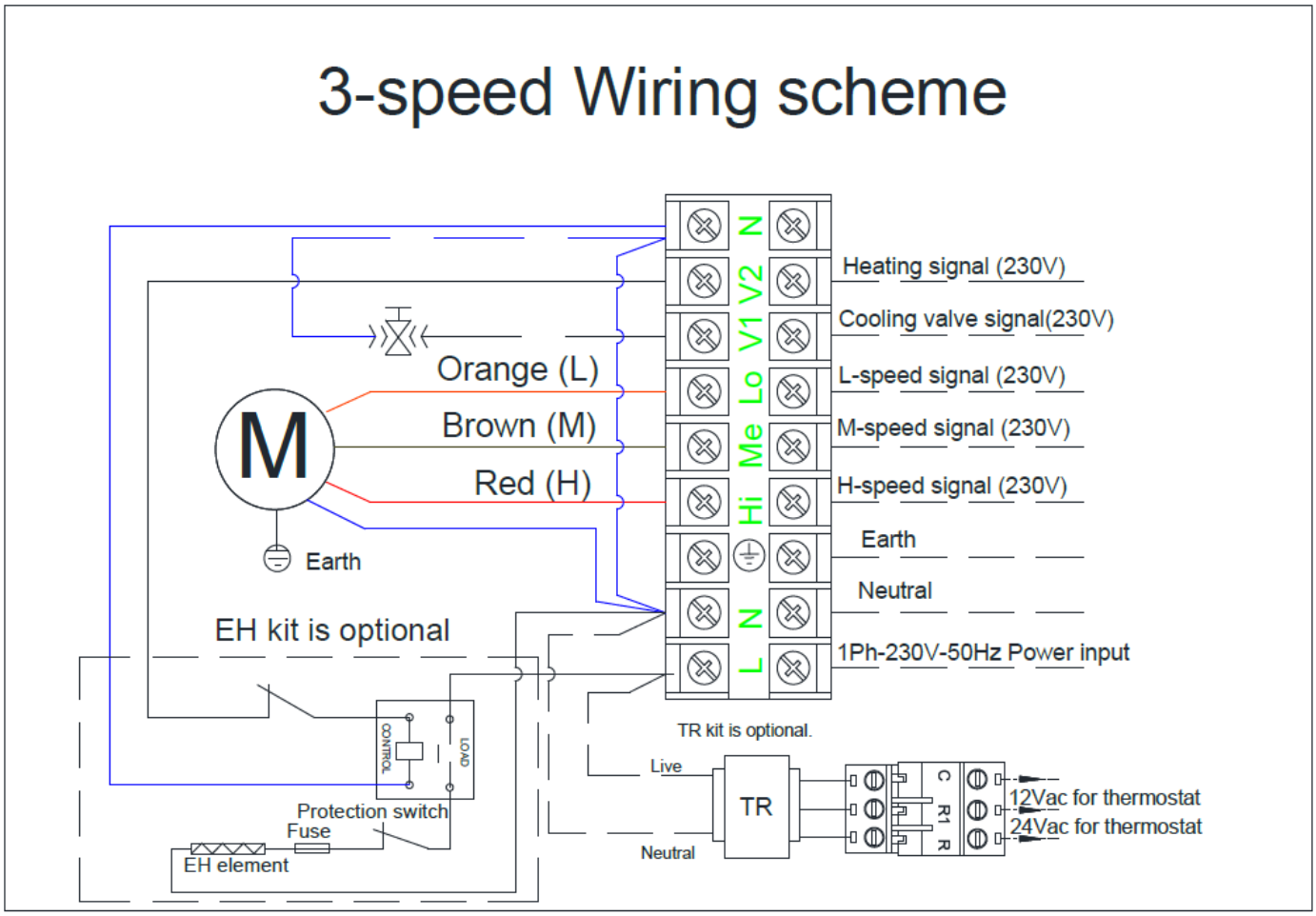
Complete Function PCB – I Type Control		
Fan speed setting	LED Display	Condition
High speed	Red LED On	Normal
Medium speed	Yellow LED On	Normal
Low speed	Green LED On	Normal

For all units - Green LED			
Error Description	Blink	Reason	Remedy
Return air sensor failure	Green LED blinks 1 times, stops for 3s	Room sensor unplugged or damaged.	1. Check if Tr plug is connected or not. 2. Check if sensor's resistance is correct or not.
Indoor coil sensor 1 failure	Green LED blinks 2 times, stops for 3s	Ti1 sensor unplugged or damaged.	1. Check if Ti1 plug is connected or not. 2. Check if sensor's resistance is correct or not.
Indoor coil sensor 2 failure	Green LED blinks 3 times, stops for 3s	Ti2 sensor unplugged or damaged.	1. Check if Ti2 plug is connected or not. 2. Check if sensor's resistance is correct or not.
Water pump failure	Green LED blinks 4 times, stops for 3s	Float switch is opened.	1. Check if the condensate water pipe is connected or not. 2. Check if the pump is functioning or not.
Indoor coil low temperature protection	Green LED blinks 5 times, stops for 3s	Water temperature is lower than 3 ºC.	Check the water temperature.
Indoor coil overheat protection	Green LED blinks 6 times, stops for 3s	Water temperature is higher than 70 ºC.	Check the water temperature
Filter Switch (S6 PCB)	Green LED blinks 7 times, stops for 3s	Filter switch is opened.	1. Check if filter block or not 2. replace the new filter
Electric Heater failure	Green LED blinks 8 times, stops for 3s	Only for unit with EH. EH safety switch is opened.	1. Change fan speed to high. 2. Replace the damaged EH safety switch.
EC motor failure(CN4)	Green LED blinks 9 times, stops 3s	No EC motor feedback	1. Check Modbus setting. 2. Check the EC motor.
EC motor failure(CN5)	Green LED blinks 10 times, stops 3s	No EC motor feedback	1. Check Modbus setting. 2. Check the EC motor.
Anti-frozen protection	Green LED blinks 12 times, stops for 3s	When unit is standby, Tr<2ºC.	1. Turn on unit to keep Tr high than 5ºC

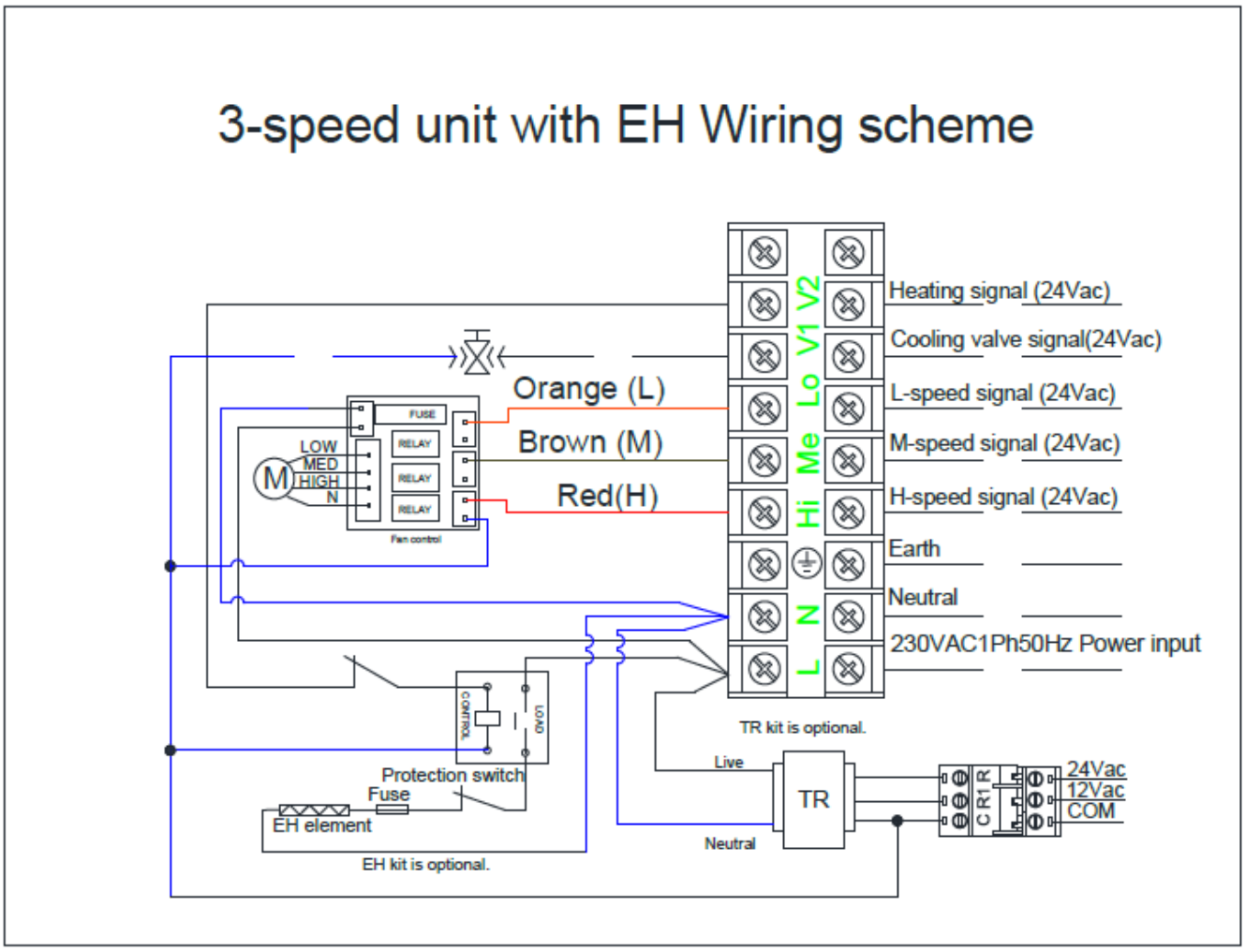
E. Control Specifications : Terminal Strip Only (T Type)

E.1. Wiring Diagrams For T Type

T1 Control Wiring diagram:

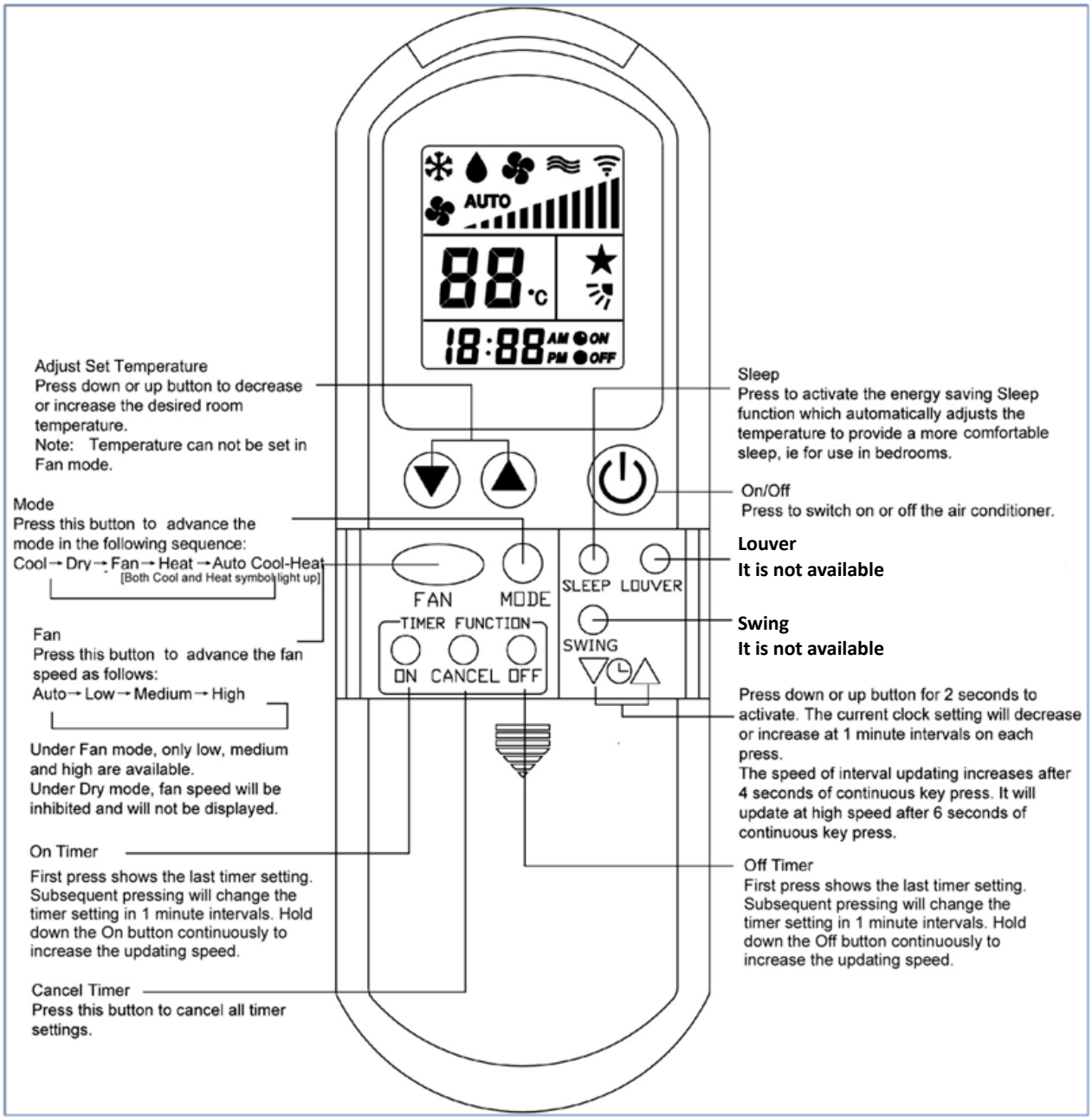


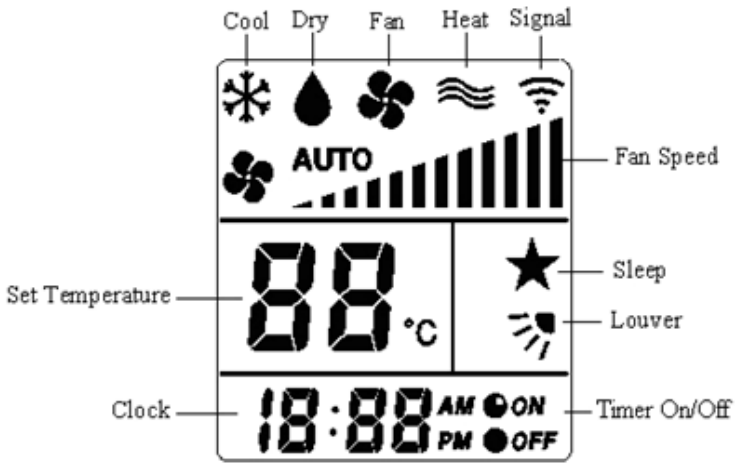
T2 Control Wiring diagram:



F. User Interface

F.1. Remote Handset





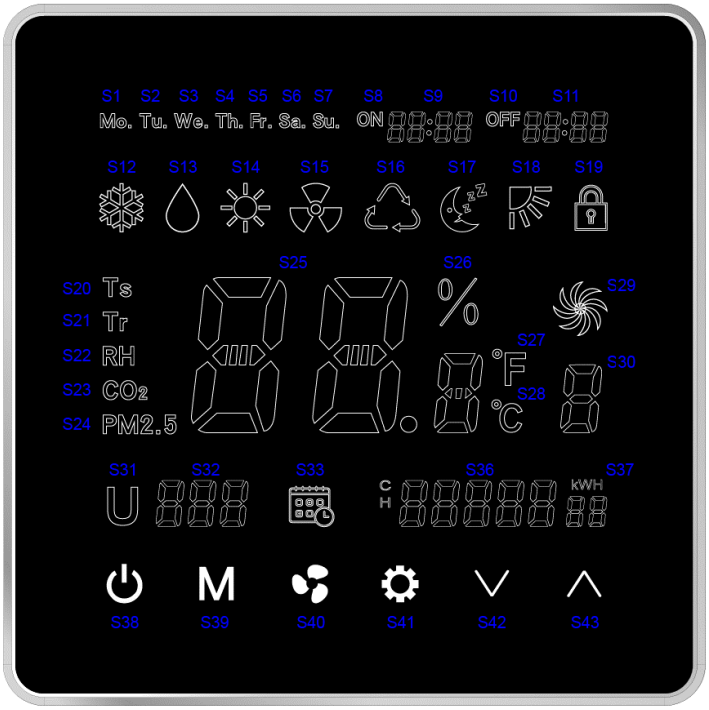
Attention

When unit with handset is the master unit, its settings are automatically sent to the slave units. Auto Cool-Heat operation will be applicable in 4-pipe system only.

"Swing" and "Louver" functions are not applicable. European version only uses degree C setting.

F.2. Wired Wall Pad Controller Operation Guide

F.2.1. LED display



Code	Legend	Code	Legend	Code	Legend
S1	Monday	S16	Auto Mode	S31	Unit address
S2	Tuesday	S17	Sleep mode	S32	Unit No. / Error code
S3	Wednesday	S18	Swing mode	S33	Weekly timer
S4	Thursday	S19	LED lock	S34	C-cooling
S5	Friday	S20	Setting Temperature	S35	H-heating
S6	Saturday	S21	Room Temperature	S36	Energy consumption
S7	Sunday	S22	RH (if need)	S37	Energy consumption cycle
S8	Timer-ON	S23	CO2 density (if need)	S38	On/Off Button

S9	Timer-ON time (When Timer-ON is off: Current time)	S24	PM2.5 density (if need)	S39	Mode setting
S10	Timer-OFF	S25	Data Display	S38	On/Off Button
S11	Timer-OFF time	S26	RH percentage	S39	Mode setting
S12	Cooling Mode	S27	Fahrenheit degree	S40	Fan speed setting
S13	Dehumidification	S28	Celsius degree	S41	Parameter setting
S14	Heating Mode	S29	Fan	S42	Up
S15	Ventilation Mode	S30	0-Auto. 1-Low. 2-Medium. 3-High	S43	Down

F.2.2. Operation guide

S38	On/OFF Button	Press to turn on. Press it again to turn off.
S39	Mode button	With wall pad on, press M to select Cooling, Dehumidification, Heating, Ventilation or Auto sequentially.or Auto sequentially.
S40	Fan Speed Button	Press S30 to change from 0 to3. 0=Auto speed, 1=Low speed, 2=Medium speed, 3=High speed.
S41	Parameter Setting Button	Long press for 5 seconds to set today's day of week. Press or to change from Monday to Sunday.
		Long press for 5 seconds then short press it once to set current time. Press or to change current time.
		Long press for 5 seconds then short press it twice to set Timer ON. Press M to set day of week from Monday to Sunday. Press or to change Timer ON time. Press to turn Timer ON on or off and S8 appears or disappears.
		Long press for 5 seconds then short press it 3 times to set Timer OFF time. Press M to set day of week from Monday to Sunday. Press or to change Timer OFF time. Press to turn Timer OFF on or off and S10 appears or disappears.
		Long press for 5 seconds then short press it 4 times to set group control and U31 appears. The function is reserved.
		Long press for 5 seconds then short press it 6 times to set unit parameters (Professional Engineer) U00 and 0000 appear. 0000 is password for below parameters reading or writing.

Password Setting:

Press M to select number position and Press ∨ or ∧ to increase or decrease number.
1111 is a default password for below parameter reading.
8888 is a default password for below parameter reading and setting.

Press M to read U001~U031 parameters.
Press M to set U001~U031 parameters and Press ∨ or ∧ to increase or decrease parameter settings.

S31/S32 displays “U001”, which is used to set unit type.
0=iAIR …… Mode: Ventilation T, RH, CO2, PM2.5 are displayed.
1=iFCU …… Mode: S12, S13, S14, S15, S16, S21 or S20 is displayed.
2=iAHU …… Mode: S12, S13, S14, S15, S16, S21 or S20 is displayed.
3=iAHU with air cleaner …… Mode: S12, S13, S14, S15, S16, T, RH, CO2, PM2.5 are displayed.

S31/S32 displays “U002”, which is used to set unit of temperature degree.
0=Celsius degree. 1=Fahrenheit degree.

S31/S32 displays “U003”, which is used to select display temperature on LCD. 1=Setting temperature.
0=Room temperature.

S31/S32 displays “U004”, which is used to set setting temperature range. 0=Setting temperature is from 16~30°C.
1=Cooling setting temperature 24°C, Heating setting temperature 21°C.

S31/S32 displays “U005”, which is used to set setting temperature band. 1~9°C.

S31/S32 displays “U006-U009”, which are reserved to set parameters with optional accessory to measure PM2.5 and CO2 values.

S31/S32 displays “U010~U011”, which are reserved.

S31/S32 displays “U012”, which is used to set setting RH point. 30~70, default: 50

S31/S32 displays “U013”, which is used to set setting RH band.
10~30, default: 10

S31/S32 displays “U014”, which is used to set unit address. 1~255, default: 1

S31/S32 displays “U015”,which is used to set unit ESP. 0~100%, default: 40%

S31/S32 displays “U016”, which is reserved.

S31/S32 displays“U017”, which is used to set software. (please refer to different PCB) 0=2-pipe with valve
1=2-pipe without valve
2=4-pipe with std valve 3=4-pipe with 6-way valve

S31/S32 displays “U018”, which is reserved.

S31/S32 displays “U019”, which is used to set DA1 function
When U001=2,3
U019=0, fan control signal is based on Tr, Ts PID calculation
U019=1, fan control signal is based on ESP PID calculation

S31/S32 displays “U020”, which is used to calibrate the sensor on the wired wall pad.
-5~5, default: -3

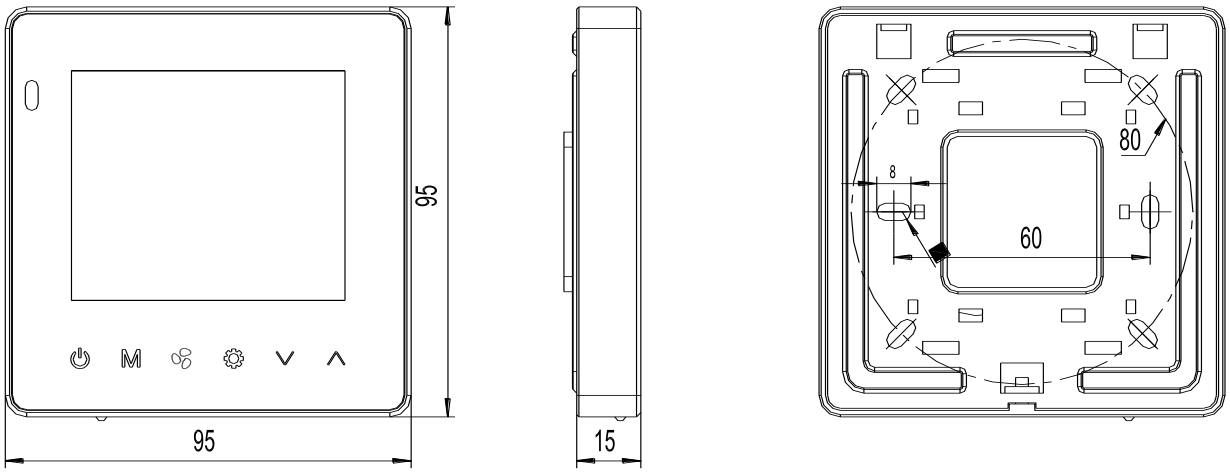
S31/S32 displays “U021”, which is used to set EH function
U021= 0, without EH.
U021= 1, EH as booster.
U021=2, EH as primary.

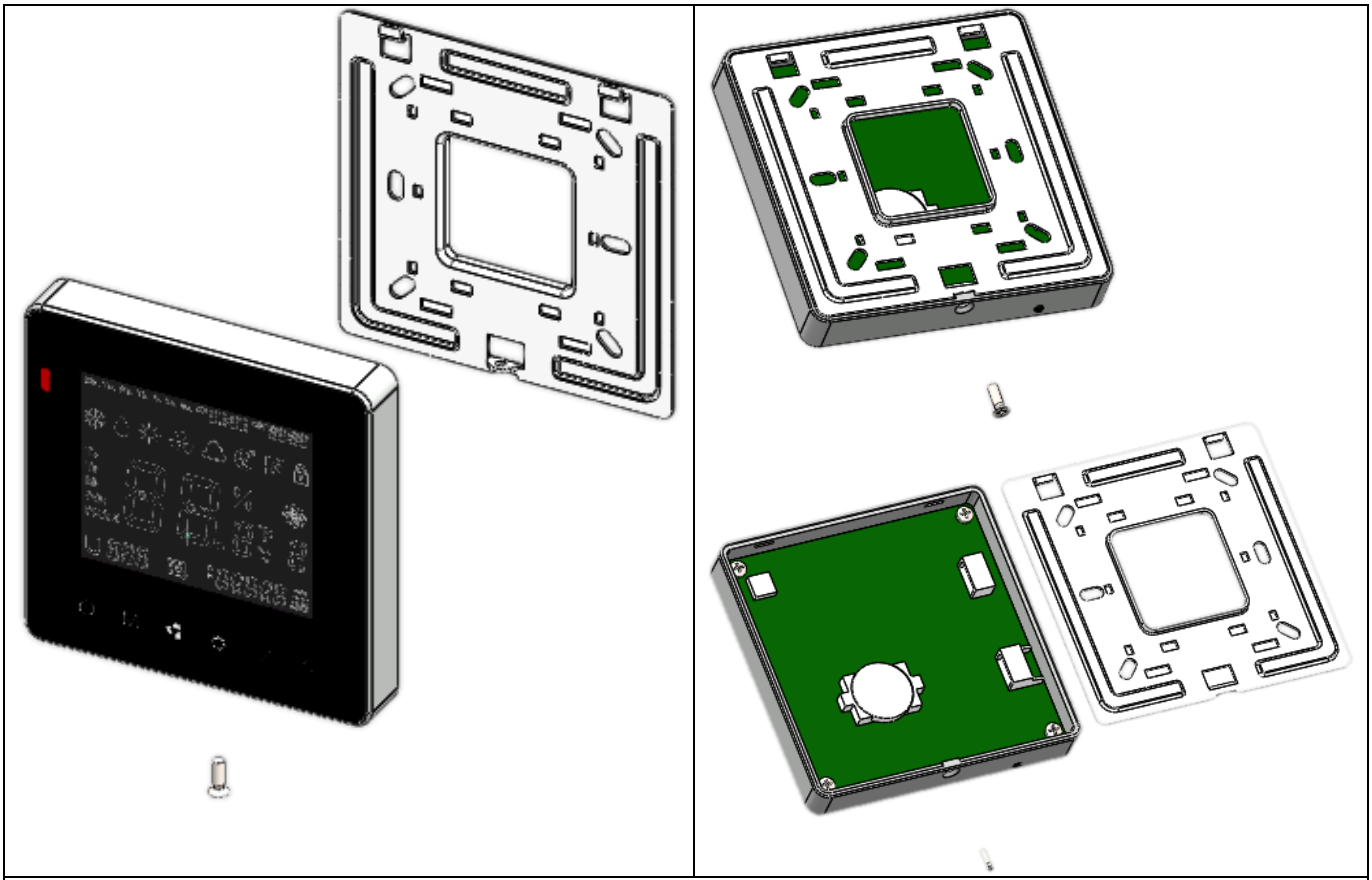
		S31/S32 displays “U022”, which is used to select Tr sensor. 0=the sensor in the WWP. 1=the sensor in the PCB. S31/S32 displays “U023”, which is used to display cooling and heating energy consumption. 0=S34/S35/S36/S37 disappears 1=S34/S35/S36/S37 appears In cooling and dehumidification mode, cooling energy consumption is shown. In heating mode, heating energy consumption is shown. 2=Motor running time is shown. S31/S32 displays “U024”, which is used to set low speed RPM or control signal. S31/S32 displays “U025”, which is used to set medium speed RPM or control signal. S31/S32 displays “U026”, which is used to set high speed RPM or control signal. S31/S32 displays “U027”, which is used to set Delta T OF Ti1/Ti2. S31/S32 displays “U028”, which is used to set Delta T OF Ti3/Ti4. S31/S32 displays “U029”, which is used to read unit type. S31/S32 displays “U030”, which is used to read unit model. S31/S32 displays “U031”, which is used to read unit manufacturing date.
S32	Error code	S32：E** blinks Bit0 = Room temperature sensor error Bit1 = Ti1 temperature sensor error Bit2 = Ti2 temperature sensor error Bit3 = Float switch error Bit4 = Indoor coil low temperature protection Bit5 = Indoor coil overheat protection Bit6 =Filter switch Bit7 = Electrical heater failure Bit8 = Motor1 Error Bit9 =Motor2 Error Bit10 = System parameters error Bit11 = Anti-frozen error Bit12 = Ti3 temperature sensor error Bit13 = Ti4 temperature sensor error Bit14 =PM2.5 sensor Bit15 =AQI Error
Combination Button Function		Screen Lock Function Long press ^ for 5 seconds, S19 appears and screen is locked. Long press ^ for 5 seconds again, S19 disappears and screen is unlocked.
		Swings Function Long press v for 5 seconds, S18 appears and swings is ON. Long press v for 5 seconds again, S18 disappears and swings is OFF.
		Sleep Mode Long press for 5 seconds, S17 appears and sleep mode is ON. Long press for 5 seconds again, S17 disappears and sleep mode is OFF.

F.2.3. Error Code List

Error Description	Code	Reason	Remedy
Room temperature sensor error	E1	Room sensor unplugged or damaged.	1. Check if Tr plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Indoor coil sensor 1 failure	E2	Ti1 sensor unplugged or damaged.	1. Check if Ti1 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Indoor coil sensor 2 failure	E3	Ti2 sensor unplugged or damaged.	1. Check if Ti2 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Float switch error	E4	Float switch is opened.	1. Check if the condensate water pipe is connected or not.
			2. Check if the pump is functioning or not.
Indoor coil low temperature protection	E5	Water temperature is lower than 3 ºC.	Check the water temperature.
Indoor coil overheat protection	E6	Water temperature is higher than 70 ºC.	Check the water temperature
Filter switch protection	E7	Filter Switch is open.	Replace or clean filter.
Electric Heater failure	E8	Only for unit with EH.	1. Change fan speed to high.
		EH safety switch is opened.	2. Replace the damaged EH safety switch.
Motor qty setting error (S6 PCB)	E11	Motor Qty setting error	1: check Modbus setting
Anti-frozen protection	E12	When unit is standby, Tr<2ºC.	1. Turn on unit to keep Tr high than 5ºC
Indoor coil sensor 3 failure (S6 PCB)	E13	Ti3 sensor unplugged or damaged.	1. Check if Ti3 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Indoor coil sensor 4 failure (S6 PCB)	E14	Ti4 sensor unplugged or damaged.	1. Check if Ti4 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
PM2.5 sensor failure (S6 PCB)	E15	PM2.5 sensor unplugged or damaged.	1. Check if PM2.5 plug is connected or not.
			2. Check if sensor's resistance is correct or not.
AQI sensor failure (S6 PCB)	E16	AQI sensor unplugged or damaged.	1. Check if AQI plug is connected or not.
			2. Check if sensor's resistance is correct or not.
Wired Wall Pad failure	E17	WWP unplugged or not well	1. Check plugs

F.2.4. Dimensions and installation





Use screw driver to remove the screw on the bottom

G. Sensor Resistance R-T Conversion Table

Resistance: R (25°C) = 10KΩ ± 1% Beta Constant: B (25/85) = 3950 ± 1%

Temp. (deg. C)	Rmax (k Ohms)	Rnor (k Ohms)	Rmin (k Ohms)	Temp. (deg. C)	Rmax (k Ohms)	Rnor (k Ohms)	Rmin (k Ohms)
-30	186.3613	179.2666	172.4247	5	25.9521	25.4562	24.9672
-29	174.9608	168.4053	162.0793	6	24.6872	24.2274	23.7738
-28	164.3317	158.2726	152.4218	7	23.4912	23.0650	22.6443
-27	154.4170	148.8151	143.4022	8	22.3599	21.9650	21.5750
-26	145.1643	139.9837	134.9746	9	21.2897	20.9239	20.5622
-25	136.5254	131.7332	127.0964	10	20.2768	19.9380	19.6028
-24	128.4558	124.0216	119.7285	11	19.3178	19.0041	18.6937
-23	120.9146	116.8107	112.8348	12	18.4096	18.1193	17.8318
-22	113.8640	110.0648	106.3818	13	17.5493	17.2807	17.0146
-21	107.2691	103.7512	100.3387	14	16.7340	16.4857	16.2394
-20	101.0977	97.8396	94.6771	15	15.9612	15.7317	15.5040
-19	95.3201	92.3020	89.3705	16	15.2284	15.0164	14.8059
-18	89.9088	87.1124	84.3946	17	14.5333	14.3376	14.1432
-17	84.8385	82.2471	79.7268	18	13.8738	13.6933	13.5139
-16	80.0856	77.6837	75.3463	19	13.2479	13.0816	12.9160
-15	75.6284	73.4018	71.2336	20	12.6537	12.5005	12.3479
-14	71.4468	69.3823	67.3708	21	12.0895	11.9485	11.8080
-13	67.5220	65.6077	63.7412	22	11.5535	11.4239	11.2946
-12	63.8370	62.0616	60.3295	23	11.0442	10.9252	10.8064
-11	60.3755	58.7288	57.1212	24	10.5602	10.4510	10.3419
-10	57.1228	55.5953	54.1032	25	10.1000	10.0000	9.9000
-9	54.0651	52.6480	51.2629	26	9.6709	9.5709	9.4710
-8	51.1895	49.8747	48.5889	27	9.2623	9.1626	9.0630
-7	48.4842	47.2643	46.0705	28	8.8732	8.7738	8.6747
-6	45.9381	44.8062	43.6978	29	8.5025	8.4037	8.3052
-5	43.5409	42.4906	41.4615	30	8.1494	8.0512	7.9534
-4	41.2831	40.3086	39.3531	31	7.8128	7.7154	7.6184
-3	39.1559	38.2516	37.3644	32	7.4919	7.3953	7.2993
-2	37.1508	36.3117	35.4880	33	7.1859	7.0903	6.9953
-1	35.2603	34.4817	33.7169	34	6.8940	6.7995	6.7056
0	33.4771	32.7547	32.0447	35	6.6156	6.5221	6.4294
1	31.7945	31.1243	30.4652	36	6.3498	6.2576	6.1660
2	30.2064	29.5847	28.9728	37	6.0962	6.0051	5.9148
3	28.7068	28.1301	27.5623	38	5.8540	5.7642	5.6752
4	27.2904	26.7556	26.2286	39	5.6227	5.5342	5.4465

Temp. (deg. C)	Rmax (k Ohms)	Rnor (k Ohms)	Rmin (k Ohms)	Temp. (deg. C)	Rmax (k Ohms)	Rnor (k Ohms)	Rmin (k Ohms)
40	5.4018	5.3146	5.2283	77	1.4137	1.3722	1.3317
41	5.1907	5.1049	5.0199	78	1.3681	1.3275	1.2880
42	4.9890	4.9045	4.8210	79	1.3243	1.2845	1.2458
43	4.7961	4.7130	4.6309	80	1.2820	1.2431	1.2053
44	4.6117	4.5300	4.4494	81	1.2413	1.2033	1.1663
45	4.4354	4.3551	4.2759	82	1.2021	1.1649	1.1287
46	4.2667	4.1878	4.1100	83	1.1644	1.1279	1.0926
47	4.1053	4.0278	3.9515	84	1.1279	1.0923	1.0577
48	3.9508	3.8748	3.7999	85	1.0928	1.0580	1.0241
49	3.8030	3.7283	3.6548	86	1.0590	1.0249	0.9918
50	3.6614	3.5882	3.5161	87	1.0264	0.9930	0.9606
51	3.5258	3.4540	3.3833	88	0.9949	0.9623	0.9306
52	3.3960	3.3255	3.2562	89	0.9646	0.9326	0.9016
53	3.2715	3.2025	3.1346	90	0.9353	0.9040	0.8737
54	3.1523	3.0846	3.0181	91	0.9070	0.8764	0.8468
55	3.0380	2.9717	2.9065	92	0.8797	0.8498	0.8208
56	2.9285	2.8635	2.7996	93	0.8534	0.8241	0.7958
57	2.8234	2.7597	2.6972	94	0.8280	0.7994	0.7716
58	2.7227	2.6603	2.5990	95	0.8035	0.7754	0.7483
59	2.6260	2.5649	2.5049	96	0.7798	0.7523	0.7258
60	2.5333	2.4734	2.4147	97	0.7569	0.7300	0.7041
61	2.4443	2.3856	2.3282	98	0.7348	0.7085	0.6831
62	2.3589	2.3014	2.2452	99	0.7134	0.6877	0.6628
63	2.2768	2.2206	2.1656	100	0.6928	0.6676	0.6433
64	2.1981	2.1431	2.0892	101	0.6728	0.6482	0.6244
65	2.1224	2.0686	2.0159	102	0.6536	0.6295	0.6062
66	2.0498	1.9970	1.9455	103	0.6349	0.6113	0.5885
67	1.9800	1.9283	1.8779	104	0.6169	0.5938	0.5715
68	1.9129	1.8623	1.8130	105	0.5995	0.5769	0.5550
69	1.8484	1.7989	1.7507	106	0.5826	0.5605	0.5391
70	1.7864	1.7380	1.6908	107	0.5663	0.5447	0.5237
71	1.7267	1.6794	1.6332	108	0.5506	0.5293	0.5089
72	1.6694	1.6231	1.5779	109	0.5353	0.5145	0.4945
73	1.6142	1.5689	1.5247	110	0.5206	0.5002	0.4806
74	1.5612	1.5168	1.4736	111	0.5063	0.4863	0.4671
75	1.5101	1.4667	1.4245	112	0.4924	0.4729	0.4541
76	1.4610	1.4185	1.3772	113	0.4791	0.4599	0.4415

H. Troubleshooting

Symptoms	Cause	Remedy
The fan coil does not start up	No voltage	Check for presence of voltage Check fuse on board
	Mains switch in the “OFF position	Place in the “ON” position
	Faulty room control	Check the room control
	Faulty fan	Check fan motor
Insufficient output	Filter clogged	Clean the filter
	Air flow obstructed	Remove obstacles
	Room control regulation	Check the room air sensor
	Incorrect water temperature	Check the water source
	Air present	Check the air vent
Noise and vibrations	Contact between metal parts	Check for loosening parts
	Loose screws	Tighten screws

Note: All the information or data in this manual may be changed without notice.

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